



## Adhesive Properties

Adhesive	Description	Product Adhered	Application	Substrate Porosity	Trowel Size	Approx. Coverage	Foot Traffic Dry Time	Max. Moisture Level*
VPI 150	Solvent Free 2 pt. Conductive Epoxy Adhesive	Static Control Solid Vinyl Tile, Rolled Rubber Flooring	Excellent Bond Strength on Above Grade Applications Below Grade Applications Where moisture may be a concern	Porous Non-Porous	Type 1 Type 2	135 Sq. Ft. per Gal.	24 Hr	0-5.0 lbs.
VPI 160	Solvent Free 1 pt. Conductive Acrylic Latex Adhesive	Static Control Solid Vinyl Tile Flooring	Good Bond Strength on Porous Substrates Above Grade Applications DRY On Grade Applications	Porous Only	1/8" V-Notch w/ 1/16" flats	135 Sq. Ft. per Gal.	24 Hr	0-5.0 lbs.
VPI 600	Solvent Free 1 pt. Latex Acrylic Adhesive	Vinyl & Rubber Wall Base	Good Bond Strength on Porous Substrates Above Grade Applications DRY On Grade Applications	Porous Only	1/8" V-Notch	275 Lin.Ft. on 4" Base	N/A	N/A
VPI 100	Solvent Free 2 pt. Epoxy Adhesive	PRT and Rubber Flooring, Treads, Risers And Stringer	Excellent Bond Strength on Above Grade Applications Below Grade Applications Where moisture may be a concern	Porous Non-Porous	Type 1 Type 2	135 Sq. Ft. per Gal.	24 Hr	0-5.0 lbs.
VPI 225	1 pt. Latex Acrylic Adhesive	PRT and Rubber Tile, Treads, Risers And Stringer	Porous Substrates On or Above Grade	Porous Only	Type 1	135 Sq. Ft. per Gal.	24 Hr	0-5.0 lbs.
VPI 230SF	2 pt. Polyurethane Adhesive	Rubber Sports Flooring	Excellent Bond Strength on Above Grade Applications Below Grade Applications Where moisture may be a concern	Porous Non-Porous	Type 1 Type 2	140 Sq. Ft. per Gal.	24 Hr	0-3.0 lbs.
VPI AS Tape	Tape Type Adhesive 3.5" & 9.5" Rolls	Stair Treads	Good Bond Strength on Smooth Substrates	Porous Non-Porous	none	164 Lin. Ft. per Roll	Immediately	0-3.0 lbs.
NC-2 Nose Caulk	Solvent Free 2 pt. Epoxy Filler Caulk 400ml Cartridge	Stair Treads, Nosings	All Applications	Porous Non-Porous	none	50 Lin. Ft. @ 1/4" bead	N/A	N/A
VPI 180	Solvent - Based Contact Cement	Transitions	All Applications	Porous Non-Porous	Brush	1 Gal./120 SF Transitions 1 Gal./2 CT Transitions	1 Hr	0-5.0 lbs.

Trowel Selection Type (1) – 1/16" x 1/16" Square Notch with 1/16" Flats  
Type (2) – 1/16" x 1/16" Half Circular with 1/32" Flats

\*pound/1000 SF/24 hours