

# VPI Material Safety Data Sheet *VPI 150 Conductive Epoxy Part "B"*

Complies with OSHA's Hazard Communication Standard CFR 1910.1200

## I. Chemical Product and Company Identification

### Material Identity

**HMIS: H: 2 / F: 1 / R: 1 / P: B**

**Product Code and Name:** VPI 150 Conductive Epoxy Part "B"

**Product Class:** Epoxy Adhesive

**DOT Class:** Adhesive, Combustible Liquid

**Manufacturer:** VPI Corporation  
3123 South 9<sup>th</sup> Street  
Sheboygan, WI 53082-0451  
1(800) 874-4240

**24 Hour Emergency:** Chemtrec 1(800)424-9300

**Date Prepared:** October 25, 1999

**Date Revised:** September 28, 2005

## II. Composition/Information on Hazardous Ingredients

<u>Component</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>%</u>	<u>CAS Number</u>
Polymer Fatty Acids with Additives	NE	NE	70>	68082-29-1

## III. Physical Data

<b>Vapor Density (air = 1):</b>	Not determined	<b>Boiling Point:</b>	Not determined
<b>Density:</b>	9.08 lbs./gal.	<b>Vapor Pressure:</b>	Not determined
<b>Solubility in Water:</b>	None	<b>Appearance and odor:</b>	Black paste with amine odor
<b>Evaporation Rate (butyl acetate =1):</b>	Not determined	<b>V.O.C.</b>	N/A
<b>% Solids:</b>	95.4%		

## IV. Fire and Explosion Hazards

<b>Flash Point (Method Used):</b>	299° F. (C.C.)	<b>Flammable Limits:</b>	Not determined
<b>Flammability Classification:</b>	<b>OSHA:</b> Combustible	<b>DOT:</b>	Combustible
<b>Extinguishing Media:</b>	Carbon dioxide, Dry chemical or foam.		
<b>Special Fire Fighting Procedures:</b>	Water spray may be ineffective. Water may be used to cool closed containers to prevent pressure build-up and possible auto-ignition or explosion when exposed to extreme heat. Fog nozzles are preferred if water is used.		
<b>Unusual Fire and Explosion Hazards:</b>	Keep containers closed except when in use. Closed containers may explode when exposed to extreme heat. Do not use in vicinity of open flame or sparks. Extinguish all pilot lights and all sources of ignition.		

## V. Reactivity Data

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**Stability:** Stable

**Conditions to Avoid:** Heat and open flame

**Incompatibility (Materials to Avoid):** Oxidizing materials

**Hazardous Decomposition Products:** Thermal decomposition may produce carbon monoxide and carbon dioxide, as well as organic compounds of unknown structure.

**Hazardous Polymerization:** Will not occur.

## VI. Health Hazard Data

**Threshold Limit Value:** See Section II

**Effects of Exposure:** Chronic: Prolonged or repeated skin contact may cause irritation.

Acute: Inhalation of high vapor concentrations may have results ranging from dizziness and headache to unconsciousness, as well as irritation of the respiratory tract. Routes of entry are inhalation and skin. Vapors may irritate eyes, nose & throat.

**Emergency and First Aid Procedures:**

Skin: Wash with soap and water. Eyes: Flush with large amounts of water for 15 minutes. Take to physician for definitive medical treatment. Ingestion: Treat symptomatically and contact a physician. Inhalation: If overcome by vapors, remove victim from exposure, restore breathing, keep individual calm. Call a physician.

## VII. Precautions for Safe Handling and Use

**Steps to be taken in case material is spilled or released:** Scrape into containers for disposal.

**Waste disposal method:** Dispose of according to federal, state and local regulations

**Handling and Storage Precautions:** Do not store above 120° F. Vapors may ignite explosively. Prevent buildup of vapors. Keep away from heat, sparks and open flame. Avoid prolonged breathing of vapors and repeated contact with skin.

**Transportation Data:** See Section I

**Other Precautions:** Keep out of the reach of children!

## VIII. Control Measures

**Respiratory Protection:** Use only in well ventilated areas. Use NIOSH approved organic vapor cartridge respirator if concentration exceeds TLV.

**Ventilation:** Use General/Local exhaust to prevent buildup of vapors. Adequate to maintain exposure below TLV.

**Protective Gloves:** Recommended

**Eye Protection:** Safety glasses

**Hygienic Practices:** Good general cleanliness and hygiene. Wash skin and hands after use.

Disclaimer: This Safety Data Sheet was prepared to protect against any reasonable exposure to consumers or employees arising out of the intended use of the product and to provide them with information regarding potential hazards contained in the product. Under varied circumstances the hazardous ingredients may pose a lesser or greater hazard. Because of the

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