









# **Wall Base Flooring**



Super Match Colors are color coordinated and available in rubber tile, rubber treads, wall base and accessories.

# Wall Base Flooring



# Wall Base Flooring



When you want a product with a level of quality that assures your creative vision will last a lifetime—whether installed in an office, conference room, classroom or hallway—choose VPI Wall Base.

With superb flexibility, scratch and scuff resistance, stringent specifications, quality control checkpoints throughout each phase of production, and superior performance properties that meet the requirements of designers and installers, our Wall Base products meet virtually any challenge.

## LEED CREDITS

VPI Wall Base contributes towards:

IEQ Credit 4.1 – Low-emitting materials: VPI #600 adhesive – 0 VOC IEQ Credit 4.3 – Low-emitting materials: VPI Wall Base is FloorScore certified MR Credits 4.1, 4.2: Recycled content: 32% pre-consumer recycled content MR Credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI For more information visit us at www.vpiflooring.com.

# **Features**

## No lead or heavy metals

## Ribbed back design

For more secure adhesion

### **Porous backing**

Allows quicker, better adhesion

#### **UV** resistance

Won't fade like some other products on the market

#### **Tougher surface finishes**

Looks better longer because of thicker, denser pigmentation

## Quick and easy installation

With superior flexibility, our Wall Base is quick and easy to install

## Matching outside corners

Unlike other brands, our outside corners are guaranteed to match every time

## Micro-Squared™ "up" cuts

Minimize joint visibility

## No color drift/No dye lots

Enjoy stable color consistency over time, especially important when installing preformed outside corners

### Consistent height and toe dimensions

Assures premium and professional apprearance

### Reinforced cove

For greater durability in the toughest applications

## Compliance with ASTM standards...

for flame spread (ASTM E84), smoke density and development (ASTM E662), critical radiant flux (ASTM E648), and hardness, dimensional stability and chemical resistance (ASTM F1861)

# **Specifics**

## $\pmb{Rubber}\;(TPR)$

1/8" Gauge

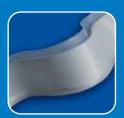
### Vinyl

1/8" and .080" Gauge

## **Rolls or Lengths**

4' lengths or 96', 120' and 160' rolls 2½", 4" or 6" heights

Cove (Toe) or Straight (Toeless)



As a standard VPI design feature, the reinforced toe provides additional strength for tougher applications.



To ease installation and ensure a snug fit from top to toe, VPI Wall Base has a ribbed back forming a mechanical key for positive and lasting adhesion.

# **Product Standards That Lead the Industry**







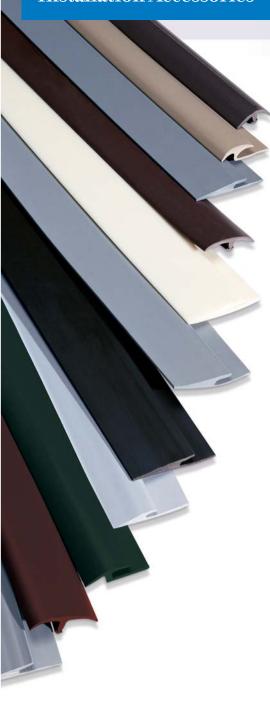








# **Installation Accessories**



No part of your floor needs to be stronger and more rugged than the transitions. Why? Because they take nearly constant abuse. Gurney wheels. Carts. Handtrucks. Heels. While flooring tiles lay flat and wall base stands upright, the transitions take the brunt of day-to-day wear. That's why our manufacturing objective is simple: Build the toughest transition products on the market.

Proprietary TP Rubber formulations and the longest warranty in the industry mean you can depend on any of our transitions products for even the most rigorous application. With tight tolerances for a snug fit, they're shrink-proof, crack-proof, and won't fade—even in direct sunlight.

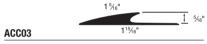


Tile-Carpet Joiner %"
20 pieces/carton, Length: 12'



Carpet Cove Cap 20 pieces/carton, Length 12'

ACC13



Carpet Reducer 5/6" 20 pieces/carton, Length: 12



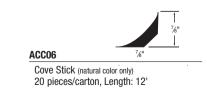
20 pieces/carton, Length: 12'



Snap-Down Divider 1½" 20 pieces/carton, Length: 12'



Snap-Down Divider 2" 20 pieces/carton, Length: 12'



ACC12 15%" — 1 15%" 13%"

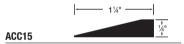
Resilient-Carpet Joiner 20 pieces/carton, Length: 12'



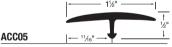
Carpet Reducer ¼"
20 pieces/carton, Length: 12'



Tile Reducer Strip 1/8"
50 pieces/carton, Length: 3'



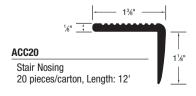
Reducer Strip ¼"
20 pieces/carton, Length: 12



Snap-Down Divider 1½" 20 pieces/carton, Length: 12'



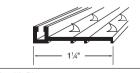
Snap-Down Divider Low Profile 1½" 20 pieces/carton, Length: 12'



ACCO7M

Pinless Metal Track (aluminum finish, no color)

Pinless Metal Track (aluminum finish, no color 20 pieces/carton, Length: 12'



Metal Track with Pins (aluminum finish, no color) 20 pieces/carton, Length: 12'

ACC18M



# Super Match | Color Coordinated Across Full Product Line

Don't settle for "close enough" or a color that's almost a match. At VPI, even though we offer a rainbow of color choices, we've also made sure that popular colors are available for the entire job—including the accessories. Choose from these seven colors to ensure a dead-on match to your floor tiles, wall base and rubber treads.



## How a quality product that's built to last is ultimately the best environmental choice.

## Just How Green Is Green? VPI Goes to the Next Level.

Our up-front focus on quality means our products are durable and tough, with a very long life cycle in their intended applications. The result? A diminished need to extract new resources and expend energy in the manufacture of replacement products.

It's certainly no surprise that environmental concerns have come to the forefront of virtually every aspect of modern life. At VPI, we remain committed to this important directive, and fully understand the role we play working in partnership with you.

We also understand that environmental responsibility is a complex subject, often requiring us to consider many different perspectives.

When manufacturers tout the benefits of recycling, they often overlook the impact of the recycling process: Energy is consumed, waste is created, and additional resources are used. Granted, this process may use less energy and resources than creating new products, but an overall negative impact on the environment is often the result. So while recycling is typically presented as an environmentally responsible practice, there's a bigger question: Isn't continued use of a high-quality product better than recycling?

#### **Sustainability Is Paramount**

Consider a typical paper coffee cup, one that's made of recycled material and is also recyclable. Unquestionably, it offers sound environmental responsibility. But isn't a ceramic mug—one that can be used repeatedly for decades—an even better environmental choice? *Preventing waste—not simply recycling waste*—is the real solution to a healthy planet. Unlike many flooring products available today, our tile lasts decades, not just a few years. And that means replacement and recycling isn't required. Instead, we offer sustainability, a solution that makes sense from financial and environmental perspectives. Simply, our belief is that while recycling is better than throwing something away, the greenest solution is using a product that lasts and lasts.

#### Our Facility: Setting the Standard

- We generate almost no waste for landfills (less than 2%). All product trim and rework is reused within the product, other products, or used within other manufacturing processes.
- We don't use heavy metals in pigments or stabilizers.
- We meet all applicable guidelines of the State of Wisconsin's progressive environmental and refuse laws.
  - We recycle water used in the manufacturing process in a closed-loop system.
    - We use recycled packaging for our products, containing up to 100% recycled content.

# Our Products: Sustainability for the Long Haul

- Durability and outstanding quality provides a long life cycle, without the need to use new products.
- No waxing requirements means no environmental impact from waxing, and no damage caused by corrosive stripping.
- Most of our adhesives have zero to very low emissions of Volatile Organic Compounds (VOCs). (Please refer to our website for specific details.)

## Our Standards: More than Just a Promise

Year after year, we maintain our commitment to strict eco-compatible manufacturing, packaging and recycling programs. Unlike others, we've made sure our compounds contain no asbestos, cadmium, CFCs, lead or formaldehyde. Simply, at VPI, giving customers eco-friendly options is our way of doing business.

## Our Commitment to Air Quality: FloorScore

In an effort to maintain indoor air quality, the FloorScore program tests and certifies flooring products for compliance with indoor air quality emission requirements adopted in California. Virtually every flooring substrate has been tested, and those bearing the FloorScore seal have been independently certified as compliant. We're proud to feature the FloorScore seal of approval on many of our products—it helps everyone breathe a little easier.



## **Wall Base Performance Properties**

PROPERTY	VINYL – Wall Base		TPR (RUBBER) – Wall Base	
	TEST	DATA		
ASTM 1861-02	Conforms		Conforms	
Flame Propagation (UL 992)	<2.0		<2.0	
Smoke Density Test (ASTM E 662)	<450		<450	
Critical Radiant Flux (ASTM E 648 or NFPA 253)	Class I (>0.45 W/cm²)		Class I (>0.45 W/cm²)	
CONSTRUCTION				
Composition	High grade resin, thermoplastic binders, fillers, and pigments		High grade resin, thermoplastic binders, fillers, and pigments	
Gauge	1/8"	.080"	¹/s"	
Feet Per Carton (1 length = 4') 2½" or 4" 6"	120' 96'	Lengths 120', Rolls 160' 96'	120' 96'	
Height	21/2", 4", 6"		21/2", 4", 6"	
Style	Cove or Straight Toe		Cove or Straight Toe	
Outside Corners	2½", 4", 6" (30 per carton)	n/a	2½", 4", 6" (30 per carton)	
Environmental	No lead, no heavy metals. Wall Base qualifies for LEED Materials & Resource Credits 4.1 & 4.2: Recycled Content (32% Pre-Consumer content). Adhesive qualifies for LEED IEQ Credit 4.1: Low emitting Adhesives (0VOC).			
	INSTA	ALLATION		
Adhesive & Spread Rate	#600 Wall Base Adhesive; Covers approximately: 75 linear feet of 4" base per 30 oz. cartridge 275 linear feet of 4" base per gallon 1100 linear feet of 4" base per 4 gallon container		#600 Wall Base Adhesive; Covers approximately: 75 linear feet of 4" base per 30 oz. cartridge 275 linear feet of 4" base per gallon 1100 linear feet of 4" base per 4 gallon container	
Trowel Size	½, " x ½, " triangular notch with ½, " flats. If applying adhesive with cartridge gun, use a 2-hole nozzle for a 2½", 3-hole nozzle for a 4", and a 5-hole nozzle for 6".		³½² x ³½² triangular notch with ¾² flats. If applying adhesive with cartridge gun, use a 2-hole nozzle for a 2½², 3-hole nozzle for a 4″, and a 5-hole nozzle for 6″	
WARRANTY				
One Year*				
* The use of any other adhesive will void VPI's war	ranty.			

# Wall Base Specifications

#### **GENERAL**

#### REFERENCES

A. ASTM F 1861-02: Wall Base – Vinyl Type TV; TPR (Rubber) Type TP

#### WARRANTY

- A. Provide manufacturer's warranty under provisions of Section [01700.] [01740.]
- B. Warranty: Include one year warranty that products are free from defects in materials and workmanship.

#### **PRODUCTS**

## ACCEPTABLE MANUFACTURERS

A. VPI Corporation, 3123 South 9th Street, Sheboygan, WI 53081

#### FLOOR COVERING MATERIALS

A. Base: [ASTM F 1861-02] VPI Wall Base; top set coved, [2½] [4] [6] inches high, [1/6] [0.080] inch thick, color [selected.] [scheduled.] (Rubber available in ½ inch gauge only.)

Pricing for wall base is determined by color. Specify color.

## MANUFACTURING TOLERANCES

A. Precision control gauge to assure smooth surface with no high edges.

#### ADHESIVES

A. Wall Base adhesive: VPI No. 600 Acrylic Copolymer Wall Base Adhesive qualifies for LEED Credit IEQ Credit 4.1: Low-Emitting Adhesives (0 VOC).

#### **ENVIRONMENTAL**

- A. No lead.
- B. No heavy metals.
- C. Qualifies for LEED Materials & Resources Credits 4.1 & 4.2: Recycled Content (32% Pre-Consumer Content)...

#### **EXAMINATION**

- A. Ensure contact wall surface to ½ inch below top of base is clean and free from dirt, paint, oil, grease, wall covering, old adhesives, and other extraneous substances.
- B. Beginning of installation means acceptance of surfaces and conditions.

#### INSTALLATION

- A. Fit top set base joints tight and vertical. Install base on solid backing; adhere tightly to wall surfaces. Miter and form internal and external corners as detailed in manufacturer's installation and maintenance instructions. (www.vpiflooring.com)
- B. Scribe and fit to door frames and other obstructions.

#### PROTECTION

A. Prohibit traffic on finished floor for 48 hours after installation.

#### CLEANING

- A. Remove excess adhesive from floor, base, and wall surfaces without damage, while adhesive is still wet.
- B. Clean floor and base surfaces.

## LEED CREDITS

VPI Wall Base contributes towards:

IEQ Credit 4.1 – Low-emitting Materials: VPI #600 adhesive – 0 VOC IEQ Credit 4.3 – Low-emitting Materials: VPI Wall Base is FloorScore certified MR Credits 4.1, 4.2: Recycled Content: 32% pre-consumer recycled content MR Credits 5.1, 5.2: Regional Materials: Manufactured in Sheboygan, WI

For more information visit us at www.vpiflooring.com.

### **Product Standards That Lead the Industry**















## Installation Accessories Performance Properties

PROPERTIES	PERFORMANCE		
Durometer (ASTM D 2240)	83 +/- 3 Shore A		
Flame Propagation (UL 992)	< 2.0		
Smoke Density Test (ASTM E 662)	< 450		
Flame Spread (ASTM E 84)	Class II		
Critical Radiant Flux (CRF) (ASTM E 648 or NFPA 253)	Class I (> 0.45 W/cm²)		
Chemical Resistance (ASTM F 925)	Passes		
Slip Resistance (ASTM D 2047)	0.5 SCOF		
CONSTRUCTION			
Composition	Thermoplastic rubber/vinyl alloy, binders, fillers and pigments		
Environmental	No lead or other toxic heavy metals		
Gauge	Varies; precision control to ensure fit		
Linear Feet per Carton	Inquire; usually 240		
Width	Varies		
INSTALLATION			
Adhesive	#180 Contact Cement*		
Adhesive Application	Brush; both surfaces		
Adhesive Coverage	120 SF/1Gal. or Approx. 2 Cartons/1 Gal.		

<sup>\*</sup> Compatibility and performance using any other adhesive cannot be guaranteed by VPI Corporation.

## Installation Accessories Specifications

(Transitions, Joiners, Reducers, Cove Cap & Cove Stick)

#### OLIVEITAL

### WARRANTY

A. Warranty: Includes one-year warranty that products are free from defects in materials and workmanship.

#### PRODUCTS

#### **ACCEPTABLE MANUFACTURERS**

A. VPI Corporation, 3123 South 9th Street. P.O. Box 451, Sheboygan, WI 53082-0451

#### MANUFACTURING TOLERANCES

A. Precision control gauge to assure consistent surface with no high edges.

#### ADUITONIE

A. Accessories adhesive: VPI #180 Contact Cement.

## ENVIRONMENTAL

- A. No lead.
- B. No heavy metals.

#### ΜΑΤΕΡΙΔΙ

A. Thermoplastic Rubber (TPR)/Vinyl Alloy to ensure durability.

#### TECHNICAL DEDEODMANI

- A. Hardness: ASTM D 2240 Shore A Durometer 83 +/- 3
- B. Fire Resistance: ASTM E648/NFPA 253 Critical Radiant Flux Class 1
- C. Smoke Density: ASTM E 662 <450
- D. Chemical Resistance: ASTM F 925 Passes
- E. Slip Resistance: ASTM D 2047 0.5 SCOF

#### XECUTION

#### **EXAMINATION**

- A. Ensure sub-floor is clean and free from dirt, paint, oil, grease, old adhesives and other extraneous substances.
- B. Beginning of installation means acceptance of surfaces and conditions.

#### INSTALLATION

- A. Sub-floor and Accessories shall be maintained at a temperature of at least 65F for 24 hours before installation.
- B. Cut to proper length.
- C. Follow instructions on VPI #180 label.
- D. Avoid getting adhesive on visible surfaces.
- E. Roll accessories after installation with a hand roller to ensure good bonding.

#### PROTECTION

A. Prohibit heavy traffic for 24 hours after installation.

#### CLEANING

- A. Clean with mild detergent and water or Isopropanol.
- B. Do not use solvents to clean transitions.

## LEED CREDITS

VPI Installation Accessories contributes towards MR credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI For more information visit us at www.vpiflooring.com.



## Better Products. Better Service.

VPI Wall Base is simply the best wall base on the market. Available in vinyl or TPR (Rubber), it offers the kind of agility you need to bring your unique interior designs to life. Why is VPI Wall Base the right choice?

- It provides the muscle to tackle even the most daunting applications anywhere.
- It offers a level of endurance that assures your creative vision will last a lifetime whether installed in an office, conference room, classroom, or hallway.
- It's easy to install and extremely flexible.
- It offers superior scratch and scuff-resistance.
- It meets tough specifications that exceed industry norms. With quality control checkpoints throughout each phase of production, VPI Wall Base offers superior performance properties that meet the collective needs of both designers and installers.

## Products that Perform.

When you face the challenge of specialized installations and the technical demands they require, count on VPI to deliver. Our bullet-proof wall base not only offers no lead and no heavy metals, it's UV-resistant and looks better longer because of thicker, denser pigmentation. It gets the job done—period.

## Full Line. Full Spectrum.

VPI Wall Base is the ultimate fusion of form and function. With our full spectrum of colors, your options are endless. Along with our full line of supporting accessories and ability to meet stringent technical specifications, we offer products that complete and integrate into any design environment.

# Forward-Thinking Solutions.

Our invention of Static Control Flooring almost 60 years ago is a testament to our innovative nature, and our commitment continues today. Whether the goal is further refinement of eco-balanced compounds, better materials, better installation accessories or more colors, we continually reinvent flooring for tomorrow and beyond. In short, our perserverance has never wavered from our original goal: Set the standards that are second-to-none.





For more information visit us at www.vpiflooring.com Contact us at 800-874-4240 or email floor@vpicorp.com

