



RUBBER FLOORING Installation and Maintenance Instructions

VPI Corporation

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P.O. Box 451
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RUBBER STRINGER

NOTICE TO THE INSTALLER

THIS BROCHURE CONTAINS IMPORTANT INSTALLATION AND MAINTENANCE INFORMATION, AS WELL AS CAUTIONS AND WARNINGS. PLEASE MAKE CERTAIN THESE INSTRUCTIONS ARE PLACED IN THE HANDS OF THE FLOOR OWNER. OUR WARRANTY WILL BECOME EFFECTIVE ONLY IF THESE INSTRUCTIONS ARE FOLLOWED IN EVERY ASPECT. VPI'S EXCLUSIVE WARRANTY LIMITS VPI'S LIABILITY TO REPAIR, REPLACEMENT, OR CREDIT, AT VPI'S OPTION, ON VPI FLOOR PRODUCTS FOR WHICH A CLAIM HAS BEEN MADE ACCORDING TO VPI'S CLAIM PROCEDURE. CLAIMS FOR SURFACE DEFECTS OR VARIATIONS IN COLOR OR PATTERN MUST BE MADE TO VPI PRIOR TO THE INSTALLATION OF THE MATERIAL. FOR A COMPLETE STATEMENT OF VPI'S EXCLUSIVE WARRANTY,

CONTACT: VPI, CUSTOMER SERVICE, P.O. BOX 451, SHEBOYGAN, WI 53082-0451.

Please note: In all cases, installations should comply with procedures outlined in ASTM Standards for installation, at a minimum. For procedures specific to VPI products, please refer to the instructions below or at www.vpicorp.com/product-installation-maintenance, for the most up-to-date recommended installation techniques.

GENERAL

IMPORTANT: Before proceeding with the installation, ensure that the proper floor preparation is completed and that the installer is familiar with VPI's installation procedures. VPI Rubber should be stored on the job site 48 hours prior to the start of the installation. Make sure the stringer is acclimated to the ambient temperature. Ambient temperature and the product temperature should be maintained at 70 degrees F for 48 hours before, during and after the installation.

INSTALLATION

VPI 100 2- PART EPOXY ADHESIVE

1. Use VPI 100 Adhesive on porous and non-porous wall surfaces.
2. Stringers are applied to vertical surfaces next to the stairs and are installed prior to the stair tread and riser installation.
3. Dry fit all of the treads and risers per acceptable procedures.
4. Make a template in cardboard or an appropriate material for making a template.
5. Measure the height and depth of each step and transfer the measurements to the template.
6. Rough cut this template followed by trimming to obtain a snug fit to the staircase.
7. Cut and dry fit stringer material and make any necessary adjustments.
8. Spread the adhesive using a square notched trowel with notches that are 1/16" deep by 1/16" flats.
9. Position and install the stringer followed by hand rolling to ensure that the adhesive transferred.
10. Clean up any excessive adhesive prior to the stair treads setting up.
11. Install the treads and risers as required.



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MAINTENANCE PROCEDURES

Allow the adhesive on the stringer to thoroughly dry before completing the initial maintenance.

Initial maintenance and the normal maintenance procedures are as follows:

1. Stringers are maintained by hand.
2. Wet mop or dust mop to remove any dust and debris.
3. PRT Cleaner can be used on the stringer for heavily soiled conditions. Scrub with a cloth. Followed by drying with a clean cloth.
4. Clean the stringer as conditions and soiling dictate.
5. Generally, stringer requires minimal maintenance.

Any questions about surface preparation, sub floor conditions or general installation questions or maintenance not covered in these instructions, please contact VPI.