



## TPR RUBBER TRANSITIONS Installation Instructions

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#### Notice to the Installer

THIS DOCUMENT CONTAINS IMPORTANT INSTALLATION AND MAINTENANCE INFORMATION, AS WELL AS CAUTIONS AND WARNINGS. PLEASE MAKE CERTAIN THESE INSTRUCTIONS ARE PLACED IN THE HANDS OF THE FLOOR OWNER. OUR WARRANTY WILL BECOME EFFECTIVE ONLY IF THESE INSTRUCTIONS ARE FOLLOWED IN EVERY ASPECT. IN SITUATIONS WHEN A WARRANTY CLAIM IS DEEMED VALID BY VPI, VPI'S LIMITED WARRANTY LIMITS VPI'S LIABILITY TO REPAIR, REPLACEMENT, CREDIT OR OTHER, AT VPI'S OPTION, ON VPI FLOOR PRODUCTS FOR WHICH A CLAIM HAS BEEN MADE ACCORDING TO VPI'S CLAIM PROCEDURE. CLAIMS FOR SURFACE DEFECTS OR VARIATIONS IN COLOR OR PATTERN MUST BE MADE TO VPI PRIOR TO INSTALLATION OF THE MATERIAL. FOR COMPLETE STATEMENT OF VPI'S EXCLUSIVE WARRANTY, CONTACT VPI.

Please note: In all cases, installations should comply with procedures outlined in ASTM Standards for installation, at a minimum. For procedures specific to VPI products, please refer to the instructions below or at [www.vpicorp.com/product-installation-maintenance](http://www.vpicorp.com/product-installation-maintenance), for the most up-to-date recommended installation techniques.

1. Ensure that the transitions are not kinked, lay them straight, and clean all surfaces prior to applying any cement.
2. Clean the sub floor of any debris and dust, use a shop vacuum.
3. Measure and cut the transition with a sharp utility knife.
4. Apply the cement in an area with good air exhaust. Do not use near fire or flames. Turn off any pilot lights and all ignition sources in the area.
5. Apply VPI 190 contact adhesive to both surfaces to be bonded. The cement should be brush applied in a uniform manner with 100% coverage of the two surfaces.
6. Allow the cement to dry almost completely. This will take 10 to 20 minutes. The adhesive will feel slightly tacky but will not transfer to the finger when touched. If the two surfaces do not grab immediately they have been open too long, and the surfaces must be reactivated by applying another thin coat of cement to each surface.
7. Position the transition carefully because no adjustment is possible once the cement makes contact with the floor surface.
8. Apply pressure, a minimum of 40 psi pressure is recommended for the best bond results.
9. Clean tools with toluene or xylene, but **do not** attempt to clean any transition with these solvents.
10. Refer to the VPI 190 label for further information.