



# Specifications STAIR TREAD, STRINGER RISER COMBINATION NOSING

**VPI Corporation**  
3123 S. 9th Street  
P.O. Box 451  
Sheboygan, WI 53082-0451, U.S.A.  
920-458-4664 • Fax 920-458-1368  
www.vpiflooring.com

## ACCEPTABLE MANUFACTURERS

1. VPI Corporation, 3123 South 9<sup>th</sup> Street, P.O. Box 451, Sheboygan, WI 53082-0451

## FLOOR COVERING SPECIFICATIONS

1. Rubber Stair Treads meets ASTM F-1344 standards to include:

VPI Rubber One-Piece Round Profile  
VPI Rubber Regular Round Profile  
VPI Rubber Regular Square Profile  
VPI Rubber Decorative and Classic Stair Treads  
VPI Rubber Classic Stair Treads for Harsh Environment.  
VPI Rubber Decorative and Classic Stair Treads for Visually Impaired.  
VPI Rubber Harsh Environment Stair Treads for the Visually Impaired.

2. Tread sizes:

Depth 19 5/16" and 12 3/4"  
Width 36", 48" and 72"

Nosing Depth 1 7/8"  
Nosing Radius 1/4"

3. Rubber Stringer / Riser Combination sizes:

10 – 1/4" x 24" (with a 3/8" toe) x 0.081" (thickness).

## MANUFACTURING SPECIFICATIONS

1. See all ASTM specifications per VPI web site: [www.vpiflooring.com](http://www.vpiflooring.com)
2. Meets VPI specific durability and other performance standards without exception or deviation

## ADHESIVES SPECIFICATIONS

1. Stair Tread Adhesive: VPI 100 Epoxy Adhesive and NC -2 Epoxy Nose Caulk is required.
2. Use specified trowel and roller per VPI Installation and maintenance instructions.

## PRE-INSTALLATION SPECIFICATIONS

1. See VPI ESD Installation and Maintenance instructions for substrate requirements, conditions and specifications.

## INSTALLATION SPECIFICATIONS

1. See VPI ESD Installation and Maintenance instructions for all requirements.





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### **INITIAL MAINTENANCE SPECIFICATIONS**

1. See VPI ESD Installation and Maintenance instructions for all requirements.

### **POST INSTALLATION SPECIFICATIONS**

1. Allow 72 hours for adhesive to dry before foot traffic allowed and 4-5 days before initial maintenance.

### **WARRANTY INFORMATION**

1. 10 year warranty free from defects in workmanship and materials

Tread Stringer Riser Nosing Specs 13: 04-10-13



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