



# Safety Data Sheet

## VPI 600

VPI Corporation  
3123 S. 9<sup>th</sup> Street  
P.O. Box 451  
Sheboygan, WI 53082-0451, U.S.A.

920-458-4664 • Fax 920-458-1368  
www.vpicorp.com

REVISION DATE: 01-27-2015

SUPERSEDES: 08-19-2013

### SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER

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#### PRODUCT INFORMATION

PRODUCT: VPI600  
PRODUCT DESCRIPTION: Mastic  
INTENDED USE: Adhesive  
PRODUCT IDENTIFIER: 825713PM

#### COMPANY INFORMATION

Manufactured for:  
VPI Corporation  
3123 S. 9<sup>th</sup> Street  
Sheboygan, WI 53081  
920-458-4664

Medical Emergency Phone Number (24 Hours): 1-888-853-1758  
Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

### SECTION 2: HAZARDS IDENTIFICATION

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Warning  
Serious Eye Damage/Eye Irritation Category 2  
Causes serious eye irritation.

**Safety Precautions:** Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

**First Aid Measures:** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

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Chemical Name	CAS #	PERCENT	Classification	Note
Butyl acrylate/vinyl benzene polymer	25767-47-9	10 - 30	Eye Irrit. 2; H319	

\*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.



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Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29 CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

### SECTION 4: FIRST AID MEASURES

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**IF IN EYES:** Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention.

**IF ON SKIN:** Wash with soap and water. Get medical attention if irritation develops or persists.

**IF INHALED:** Remove to fresh air. Call a physician if symptoms persist.

**IF SWALLOWED:** Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.

### SECTION 5: FIRE FIGHTING MEASURES

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**EXTINGUISHING MEDIA:** Use water spray, foam, dry chemical or carbon dioxide.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** There is a possibility of pressure buildup in closed containers when heated. Water spray may be used to cool the containers.

**SPECIAL FIRE FIGHTING INSTRUCTIONS:** Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

**HAZARDOUS COMBUSTION PRODUCTS:** Carbon dioxide, Carbon monoxide Nitrogen containing gases

### SECTION 6: ACCIDENTAL RELEASE MEASURES

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**SPECIAL PROTECTION:** No adverse health effects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section 8 of this MSDS.

**METHODS FOR CLEAN-UP:** Dike if necessary, contain spill with inert absorbent and transfer to containers for disposal. Keep spilled product out of sewers, watersheds, or water systems.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

### SECTION 7: HANDLING AND STORAGE

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**Handling:** No special handling instructions due to toxicity.

**Storage:** Store in a cool, dry place. Protect from freezing  
Consult the Technical Data Sheet for specific storage instructions.



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### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### EXPOSURE LIMITS:

Chemical Name	Note	ACGIH EXPOSURE LIMITS	OSHA PEL
Kaolin clay	*(see below)	2 mg/m <sup>3</sup> TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable fraction)	15 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable fraction)

\*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur.

#### ENGINEERING CONTROL METHODS:

- VENTILATION:** Use local exhaust ventilation or other engineering controls to minimize exposures.
- EYE PROTECTION:** Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available.
- SKIN PROTECTION:** Avoid skin contact by wearing chemically resistant gloves.
- GLOVES:** Not normally required. Use nitrile gloves if conditions warrant.
- RESPIRATORY PROTECTION:** Respiratory protection may be required to avoid overexposure when handling this product. Use a respirator if general room ventilation is not available or sufficient to eliminate symptoms.  
Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE:	Semi-solid
COLOR:	Tan
ODOR:	Odorless
ODOR THRESHOLD:	Not established
pH:	9.0
FREEZING/MELTING POINT (deg. C):	Not established
BOILING POINT (deg. C):	Not established
FLASH POINT:	Non flammable
EVAPORATION RATE:	Not established
FLAMMABILITY:	Not a flammable solid or gas
UPPER EXPLOSIVE LIMIT (% in air):	Not established
LOWER EXPLOSIVE LIMIT (% in air):	Not established
VAPOR PRESSURE (mm Hg):	Not established
VAPOR DENSITY:	Not established
WEIGHT PER GALLON (lbs.):	10.90
SPECIFIC GRAVITY:	1.300
SOLUBILITY:	Not established



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OCTANOL/WATER COEFFICIENT:	Not established
AUTOIGNITION TEMPERATURE:	Not established
DECOMPOSITION TEMPERATURE:	Not established
VISCOSITY:	No data available.
VOC, weight percent	0.37
VOC, U.S. EPA Method 24, less water and exempt solvents (theoretically determined)	10g/liter of material

### SECTION 10: STABILITY AND REACTIVITY

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STABILITY: Stable under normal conditions. CHEMICAL  
INCOMPATIBILITY: Not established HAZARDOUS POLYMERIZATION:  
Will not occur.  
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide Nitrogen containing  
gases

### SECTION 11: TOXICOLOGICAL INFORMATION

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#### Component Toxicity / Toxicology Data:

COMPONENT NAME	LD50/LC50
Diethyleneglycol dibenzoate	ORAL LD50 RAT 2,830 MG/KG

**This product is a mixture. Unless noted, the information below is based on components.** Skin  
corrosion / irritation: Can cause minor skin irritation, defatting, and dermatitis.

Serious eye damage / irritation :Can cause moderate irritation, tearing and reddening.

Respiratory / skin sensitization: No data available.

Germ cell mutagenicity: No data available.

Carcinogenicity: No data available.

Reproductive toxicity: No data available.

Specific target organ toxicity-single exposure: No data available.

Respiratory irritation / Narcotic effects: No data available.

Specific target organ toxicity-repeated exposure: No data available.

Target organs potentially affected by exposure: Lungs Aspiration  
hazard: No data available.

Medical Conditions Aggravated by Exposure: Lung disease

### SECTION 12: ECOLOGICAL INFORMATION

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OVERVIEW: No ecological information available for this product.

MOBILITY: No data available. PERSISTENCE: No  
data available.



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BIOACCUMULATION: No data available.

**This product has not been tested for ecological effects. Relevant information for components is listed below:**

Component:	Ecotoxicity values:
Urea	<b>Acute Toxicity (Fish):</b> 96 Hr LC50 <i>Poecilia reticulata</i> : 16200 - 18300 mg/L <b>Acute Toxicity (Daphnia):</b> 24 Hr EC50 <i>Daphnia magna</i> Straus: >10000 mg/L; 48 Hr EC50 <i>Daphnia magna</i> : 3910 mg/L [Static] <b>Acute Toxicity (Algae):</b> Not established

### SECTION 13: DISPOSAL CONSIDERATIONS

To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Solidify and dispose of in an approved landfill. Consult state, local or provincial authorities for more restrictive requirements.

### SECTION 14: TRANSPORT INFORMATION

Consult Bill of Lading for transportation information.

US DOT: NOT REGULATED IATA: NOT REGULATED

### SECTION 15: REGULATORY INFORMATION

#### INVENTORY STATUS

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.

CANADIAN CEPA DSL: The components of this product are included on the DSL or are exempt from DSL requirements.

EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.

AUSTRALIA AICS: This product is in compliance with the Australian Inventory of Chemical Substances requirements.

KOREAN TCCL: This product is in compliance with the Korean Existing Chemicals List requirements.

PHILIPPINES: This product is in compliance with the Philippine Inventory of Chemicals and Chemical Substances requirements.

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at [reg.request@hbfuller.com](mailto:reg.request@hbfuller.com) to request an export review.

FEDERAL REPORTING  
EPA SARA Title III Section 313



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Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Chemical Name	CAS#	%
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WHMIS STATUS: Unless listed below, this product is not controlled under the Canadian Workplace Hazardous Materials Information System.

D2B

### STATE REPORTING

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:

This product contains substance(s) known to the State of California to cause cancer or reproductive harm.

### Substances of Very High Concern (SVHC) Content:

Unless listed below, this product does not contain SVHC's.

4-Nonylphenol, ethoxylated

### SECTION 16: OTHER INFORMATION

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Updated MSDS

The information contained herein is based on the data available to us and is believed to be correct. However, VPI makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. VPI assumes no responsibility for injury from the use of the product described herein.

Date prepared: 05/27/2015