rubber brochure 11_12_alts final.indd   1

Our Facility: Setting the Standard

Recycling is better than throwing something away, the greenest solution is decades, not just a few years. And that means replacement and recycling isn't just a way of doing business. When manufacturers tout the benefits of recycling, they often overlook the specific details.

Organic Compounds (VOCs). (Please refer to our website for more information.)

Durability

We have found that excellent durability is achieved by using very low waxing, no stripping, no sealants, and striping, no waxing during the installation process. All VPI Rubber Flooring shall be (specify: Decorative Slate, Decorative Hammered, Classic Raised Round and Square) profiles in 1713⁄16” x 1713⁄16” (452 mm x 452 mm) Micro-Squared ™ or 905 mm x 905 mm.

All VPI Decorative Rolled Rubber Flooring shown on the finish schedule, or otherwise listed here within, shall be furnished by VPI Corporation, 3123 South 9th Street, Sheboygan, WI 53081. All VPI Environment Flooring shall comply with ASTM F-1344 and meet Class 1 Fire Rating Standards as tested to ASTM E-84, ASTM E-648/ASTM E-662 and ASTM E-1514 - Heat Resistance.

No. 85 Shore A:

Class 2. All VPI Rubber Flooring shall be (specify: Decorative Slate, Decorative Hammered, Classic Raised Round and Square) profiles in 1713⁄16” x 1713⁄16” (452 mm x 452 mm) Micro-Squared ™ or 905 mm x 905 mm.

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Low-noise compliant with a level of endurance that assures enough muscle to tackle the most daunting applications.

VPI Rubber Flooring. A product with the kind of agility you desire.

In addition to the beauty comes the muscle, with 1200 psi load resistance. Comes in rolls approximately 12' x 4'.

VPI Decorative Rolled Rubber Flooring is as easy on the eye as it is to install. With an array of calming Colors available in 2 mm and 3 mm.

Quality control check points throughout each phase of meeting stringent specifications that exceed industry norms. Combine unhindered creativity and outstanding functionality.

Decorative Rolled Flooring

Decorative Slate Flooring

Decorative Hammered Flooring

Decorative Raised Round & Block Environment Flooring

Special Order

Classic Raised Round & Harsh Environment Flooring

Square Deck

3511⁄16" x 3511⁄16" (905 mm x 905 mm)

0.125" (3.17 mm)

0.079" (2.0 mm)

0.125" (3.17 mm)

0.125" (3.17 mm)

0.125" (3.17 mm)

0.125" (3.17 mm)

0.079" (2.0 mm)

Round

Micro-Squared™

Pattern height = 0.833 mm

Overall Thickness = 3.17 mm

1713⁄16" x 1713⁄16" (452 mm x 452 mm)

0.079" (2.0 mm)

0.125" (3.17 mm)

DECk poInT

TACTILE

Pattern height = 1.03 mm

Overall Thickness = 3.17 mm

1/4" 19"

1/4" 1/8"

Minimum production available


36", 14-1/2" or 12-3/8" (914, 366 or 317 mm) in 12", 18", 24", 30", 36" and 48" (305, 457, 609, 914, 914 and 1219 mm) lengths.

Rubber Stair Treads & Stringers/Risers

Regular, Round Profile

Decorative and Classic Stair Treads for the Visually Impaired*

One Piece Tread/Riser Combination, Round Profile

Harsh Environment Stair Treads for the Visually Impaired*

One Piece Tread/Riser Combination, Round Profile

Amounts limited to 40 linear feet. Minimum production available.

*Carborendum Strip Colors: White, Glowing White, Yellow, Red or Jet.

Super Match Colors

Standard colors available in the Classic Raised Round & Block Environment Flooring Collection. Available in 1/16" thickness and a variety of treads and risers to coordinate with most VPI Rubber Flooring.

For application of standard and custom colors to the Classic Raised Round & Block Environment Flooring Collection please contact your VPI representative.

One Piece Tread/Riser Combination, Round Profile

Minimum production available.

1/4" 19"

1/4" 1/8"

Minimum production available


36", 14-1/2" or 12-3/8" (914, 366 or 317 mm) in 12", 18", 24", 30", 36" and 48" (305, 457, 609, 914, 914 and 1219 mm) lengths.

VPI Rubber Flooring. A product with the kind of agility you need to conquer the most daunting applications.

VPI Decorative Rolled Rubber Flooring is as easy on the eye as it is to install. With an array of calming color choices, it is the perfect choice for your home, office, or any setting where you want to create a soothing and relaxing atmosphere. Our ADA compliant rubber flooring is made in the USA and is highly durable, ensuring long-lasting performance.

**Decorative Rolled Flooring**

<table>
<thead>
<tr>
<th>Color</th>
<th>Sample</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soft Sand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Olive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ruby</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Orange</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Milkweed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Soft Sand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Almond</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Charcoal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartzite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mariner</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sea</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mystic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Celtic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dartmoor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Caffeine</td>
<td></td>
<td></td>
</tr>
<tr>
<td>London</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Burnt Sand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rainy</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Santa</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Soft Lime</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Harsh Environment Flooring**

VPI Harsh Environment Flooring offers the ultimate in resilience and durability. It is perfect for high-traffic areas like healthcare or education hallways, building entrances and exits. Offering the ultimate in resilience, VPI Harsh Environment Flooring is ideal for demanding environments.

**Decorative Slate Flooring**

VPI Decorative Slate Flooring is durable and timeless, making it a perfect choice for offices and lobbies. With low-noise characteristics, fire resistance, and low-smoke density. Our ADA compliant slate flooring is made in the USA and is highly durable, ensuring long-lasting performance.

**Rubber Stair Treads & Stringers/Risers**

Decorative and Classic Stair Treads for the Visually Impaired*

Harsh Environment Stair Treads for the Visually Impaired*

One Piece Tread/Riser Combination, Round Profile

**Typically Flooring**

**Square Deck**

Pattern height = 0.635 mm    Overall Thickness = 3.17 mm

351\(\frac{1}{16}\)” x 351\(\frac{1}{16}\)”   (905 mm x 905 mm)

**Micro-Squared™**

Square Deck Pattern height = 1.03 mm    Overall Thickness = 3.17 mm

351\(\frac{1}{16}\)” x 351\(\frac{1}{16}\)”   (905 mm x 905 mm)

*Harsh Environment Flooring offers the ultimate in resilience and durability. It is perfect for high-traffic areas like healthcare or education hallways, building entrances and exits. Offering the ultimate in resilience, VPI Harsh Environment Flooring is ideal for demanding environments. Inquire for stock and availability. Minimum production requirements apply for all Harsh Environment Flooring.
Better Products. Better Service. VPI Decorative Slate Flooring is the perfect choice for high-traffic walkways in healthcare, schools,

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VPI Decorative Slate Flooring is the perfect choice for high-traffic walkways in healthcare, schools, formaldehyde or halogens, so your designs can be accountable for more than being visually pleasing.

Since there are less seams for bacteria and microbes to gather and grow, it's also a perfect choice for health care and day care applications. Our flooring is void of harmful asbestos, cadmium, CFCs, and has a high density to prevent voids and poultices, specially developed with each piece of slate having a Tactile Design Point. Get it all with VPI.

Colors available in 2 mm and 3 mm.

351/16” x 351/16”   (905 mm x 905 mm)
0.079”  (2.0 mm)

One-Piece Stair Tread for the Visually Impaired.

Our collection of accessories is color-coordinated with a one-piece Stair Tread/Riser combination, coordinated with most VPI Rubber Flooring colors, or select from our large portfolio of regular colors.

Note:
Minimum production requirements apply for all Harsh Environment Flooring.
**Just How Green is Green? VPI Goes to the Next Level**

Our Facility: Setting the Standard

When manufacturers tout the benefits of recycling, they often overlook the financial and environmental perspectives. Simply, our belief is that while environmental concerns have come to the forefront of virtually every aspect of modern life, at VPI, we remain committed to this important directive, and fully manufacture of replacement products.

It’s certainly no surprise that environmental performance is often the result. When designing and manufacturing, packaging and recycling programs. Unlike others, we’ve used our commitment to being green by a product that hasn’t been.

**Rubber Flooring Specifications**

- All VPI Rubber Flooring; Decorative Slate, Decorative Hammered, Classic Raised Round and Square shown on the finish schedule, or otherwise listed here within, shall be furnished by VPI Corporation, 3123 South 9th Street, Sheboygan, WI 53081. All VPI Harsh Environment Flooring shown on the finish schedule, or otherwise listed here within, shall be furnished by VPI Corporation.

**Properties & Specs**

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>General Class</strong></td>
<td>Class 1: &lt;1.10</td>
</tr>
<tr>
<td></td>
<td>Class 2: ≤450</td>
</tr>
<tr>
<td><strong>Tear Strength</strong></td>
<td>190 lb/in</td>
</tr>
<tr>
<td><strong>Elongation</strong></td>
<td>1,000 psi</td>
</tr>
<tr>
<td><strong>Oil &amp; Grease Resistance</strong></td>
<td>ASTM Oil #1: Excellent</td>
</tr>
<tr>
<td></td>
<td>ASTM Oil #3: Excellent</td>
</tr>
<tr>
<td><strong>Static Load</strong></td>
<td>ASTM F-970: Static Load (modified)</td>
</tr>
<tr>
<td><strong>Fire Resistance</strong></td>
<td>ASTM E-84: Fire Resistance (Steiner Tunnel)</td>
</tr>
<tr>
<td><strong>Smoke Density</strong></td>
<td>ASTM E-662: Smoke Density</td>
</tr>
<tr>
<td><strong>Abrasion Resistance</strong></td>
<td>ASTM D-3389: Abrasion Resistance Taber Abrasion</td>
</tr>
<tr>
<td><strong>Oil &amp; Grease Resistance</strong></td>
<td>ASTM D-471: Oil &amp; Grease Resistance</td>
</tr>
<tr>
<td><strong>Critical Radiant Flux</strong></td>
<td>ASTM E-648: Critical Radiant Flux CRF (W/cm²)</td>
</tr>
<tr>
<td><strong>Abrasion Resistance</strong></td>
<td>ASTM D-3389: Abrasion Resistance Taber Abrasion</td>
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<td>ASTM D-471: Oil &amp; Grease Resistance</td>
</tr>
</tbody>
</table>

**ASTM Standards**

- ASTM D-2047 - Static Coefficient of Friction
- ASTM D-3389 - Abrasion Resistance Taber Abrasion
- ASTM E-648 - Critical Radiant Flux
- ASTM E-662 - Smoke Density
- ASTM F-1344 - Std Specification for Rubber Floor Tile
- ASTM D-624 - Tear Die
- ASTM D-412 - Elongation

**VOCs (Volatile Organic Content)**

- Decorative Slate: ≤0.125%
- Decorative Hammered: ≤0.125%
- Classic Raised Round: ≤0.125%
- Classic Raised Square: ≤0.125%

**Other Properties**

- **Warranty:** Include a 10-year warranty that products are free from flaws, tears, or failures in material or manufacture.
- **Lead-Free:** Lead-free option.
- **Comfort:** Comfortable underfoot.
- **Durability:** Durable and long-lasting.
- **Safety:** Safe for use.
- **Installation:** Easy to install.
- **Chemical Resistance:** Resistant to chemicals.
- **Cost-Effective:** Cost-effective option.

**Contact Us**

Contact us at floor@vpicorp.com or email vpicorp.com.
Our Standards: More than Just a Promise

Recycling is better than throwing something away, the greenest solution is financial and environmental perspectives. Simply, our belief is that while required. Instead, we offer sustainability, a solution that makes sense from decades, not just a few years. And that means replacement and recycling isn’t

Preventing waste—not simply recycling waste

So while recycling is typically presented as additional resources are used. Granted, this process may use less energy and concerns have come to the forefront of virtually...
Just How Green is Green? VPI Goes to the Next Level

Our Products: Sustainability for the Long Haul

- We don't use additional resources.
- This process may use less energy and raw materials to manufacture.
- We offer recycled content.
- We design products that last for decades, not just a few years. And that means replacement and recycling isn't necessary.
- A diminished need to extract new resources and expend energy in the future.
- A closed-loop system.

We understand the role we play working in partnership with you.

A very long life cycle in their intended applications. The result? Better than zero emissions.

VPI Green Properties & Specs

### Rubber Flooring Specifications

<table>
<thead>
<tr>
<th>Properties &amp; Specs</th>
<th>Rubber Flooring Performance Properties</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Class 1</td>
</tr>
<tr>
<td></td>
<td>Very Low</td>
</tr>
<tr>
<td></td>
<td>Better than</td>
</tr>
<tr>
<td></td>
<td>∆</td>
</tr>
<tr>
<td></td>
<td>1.72 g/cc</td>
</tr>
<tr>
<td></td>
<td>.54 (with specified conditioner)</td>
</tr>
<tr>
<td></td>
<td>85 Shore A</td>
</tr>
<tr>
<td></td>
<td>≥85</td>
</tr>
<tr>
<td></td>
<td>Excellent (Acids, Alkalis, Solvents)</td>
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<tr>
<td></td>
<td>≥2</td>
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<tr>
<td></td>
<td>Tensile</td>
</tr>
<tr>
<td></td>
<td>≤</td>
</tr>
<tr>
<td></td>
<td>&gt; 0.45 - Class 1</td>
</tr>
<tr>
<td></td>
<td>Household bleach solution (5.25%)</td>
</tr>
<tr>
<td></td>
<td>Household ammonia solution (5%)</td>
</tr>
<tr>
<td></td>
<td>Coal tar (bitumen)</td>
</tr>
<tr>
<td></td>
<td>Phenolic germicidal detergent</td>
</tr>
<tr>
<td></td>
<td>Phenol (5%)</td>
</tr>
<tr>
<td></td>
<td>Silver nitrate (normal)</td>
</tr>
<tr>
<td></td>
<td>Sodium Hydroxide solution (5%)</td>
</tr>
<tr>
<td></td>
<td>White mineral oil (medicinal grade)</td>
</tr>
</tbody>
</table>

### Rubber Flooring

- Chemicals:
  - Phenolic germicidal detergent
  - Phenol (5%)
  - Silver nitrate (normal)
  - Sodium Hydroxide solution (5%)
  - Household bleach solution (5.25%)
  - Household ammonia solution (5%)

- Physical Properties:
  - Density: 1.72 g/cc
  - Tensile Strength: .54 (specified conditioner)
  - Shore A: 85 Shore A
  - Coefficient of Friction: ≥85
  - Water Absorption: ≥2%

### LEED CREDITS

- Class 1
- Very Low
- Better than
- ∆
- 1.72 g/cc
- .54 (with specified conditioner)
- 85 Shore A
- Excellent (Acids, Alkalis, Solvents)
- ≥85
- Tensile
- ≤
- > 0.45 - Class 1
- Physical Properties:
  - Density: 1.72 g/cc
  - Tensile Strength: .54 (specified conditioner)
  - Shore A: 85 Shore A
  - Coefficient of Friction: ≥85
  - Water Absorption: ≥2%

- Chemicals:
  - Phenolic germicidal detergent
  - Phenol (5%)
  - Silver nitrate (normal)
  - Sodium Hydroxide solution (5%)
  - Household bleach solution (5.25%)
  - Household ammonia solution (5%)

- Physical Properties:
  - Density: 1.72 g/cc
  - Tensile Strength: .54 (specified conditioner)
  - Shore A: 85 Shore A
  - Coefficient of Friction: ≥85
  - Water Absorption: ≥2%

For more information visit us at www.vpiflooring.com.

Recycled content: Tests have been done on #33 color gray compound. The results can vary for other colored products.

For questions, please contact us at 800-874-4240.

LEED CREDITS

- Class 1
- Very Low
- Better than
- ∆
- 1.72 g/cc
- .54 (with specified conditioner)
- 85 Shore A
- Excellent (Acids, Alkalis, Solvents)
- ≥85
- Tensile
- ≤
- > 0.45 - Class 1
- Physical Properties:
  - Density: 1.72 g/cc
  - Tensile Strength: .54 (specified conditioner)
  - Shore A: 85 Shore A
  - Coefficient of Friction: ≥85
  - Water Absorption: ≥2%

- Chemicals:
  - Phenolic germicidal detergent
  - Phenol (5%)
  - Silver nitrate (normal)
  - Sodium Hydroxide solution (5%)
  - Household bleach solution (5.25%)
  - Household ammonia solution (5%)

- Physical Properties:
  - Density: 1.72 g/cc
  - Tensile Strength: .54 (specified conditioner)
  - Shore A: 85 Shore A
  - Coefficient of Friction: ≥85
  - Water Absorption: ≥2%

For more information visit us at www.vpiflooring.com.

Recycled content: Tests have been done on #33 color gray compound. The results can vary for other colored products.
Year after year, we maintain our commitment to strict eco-compatible requirements. Using a product that lasts and lasts. Recycling is better than throwing something away, the greenest solution is financial and environmental perspectives. Simply, our belief is that while recycling is typically presented as an additional resource, it also uses resources within other manufacturing processes.

We generate almost no waste for landfills (less than 2%). All product packaging is recyclable, with over 70% post-manufacturing decorative chips. Approximately 0.45% recycled post-manufacturing decorative chips. Recycled content.

Manufacturing. Sugar, sodium hydroxide solution (5%): Phosphoric acid solution (5%) Germicidal fungicidal virucidal detergent: Germicidal fungicidal virucidal detergent: Phenolic germicidal detergent: Germicidal fungicidal virucidal detergent

ASTM E-662 and ASTM E-84 Class 1. All VPI Decorative Rolled Rubber Flooring Specifications:
- Exceeds Requirements
- Better than
- Critical Radiant Flux CRF (W/cm²)
- Recycled post-manufacturing decorative chips
- 60" x 50' approx. (1.5 m x 15.2 m) roll
- 0.118" - 3 mm
- 0.125" - 2 mm

VPI Green Properties:
- Exceeds Requirements
- Better than
- Critical Radiant Flux CRF (W/cm²)
- Recycled post-manufacturing decorative chips
- 60" x 50' approx. (1.5 m x 15.2 m) roll
- 0.118" - 3 mm
- 0.125" - 2 mm

All VPI Rubber Flooring, Decorative Slate, Decorative Hammered, Classic Raised Round and Square, Decorative Rolled Rubber and Harsh Environment must be installed in accordance with manufacturer's specifications, including subfloor preparation and recommended adhesive. Refer to "VPI Rubber Flooring Installation and Maintenance" for complete details. Copies can be obtained by calling 800-874-4240.

Rubber Flooring Specifications:
- Size: 905 mm x 905 mm
- Thickness: 3.17 mm
- Colors: 25 colors

Rubber Flooring shall be 60" x 50' (1.5 m x 15.2 m) size and 0.080"/.118" (2.00 mm and 3.00 mm) thickness in the color(s) specified.

ASTM E-648 / NFPA 253 - Fire Resistance
ASTM F-1344 - Std Specification for Rubber Floor Tile
ASTM D-2047 - Static Coefficient of Friction
ASTM D-2240 - Hardness

Rubber Stair Treads and Stringer/Riser Combination Specifications:
- Size: 925 x 925 mm
- Thickness: 3 mm
- Colors: 2 mm

VPI Harsh Environment Flooring shall comply with ASTM F-1344 and meet Class 1 Fire Rating Standards as tested to ASTM E-84, ASTM E-648/AS ENT.

When you only want the best, we'll be there.