



WALL BASE AND INSTALLATION ACCESSORIES

When you only want the best, we'll be there.



Better Products. Better Service.

VPI Wall Base is simply the best wall base on the market. Available in vinyl or TPR (Rubber), it offers the kind of agility you need to bring your unique interior designs to life. **Why is VPI Wall Base the right choice?**

- It provides the muscle to tackle even the most daunting applications anywhere.
- It offers a level of endurance that assures your creative vision will last a lifetime whether installed in an office, conference room, classroom, or hallway.
- It's easy to install and extremely flexible.
- It offers superior scratch and scuff-resistance.
- It meets tough specifications that exceed industry norms.

With quality control checkpoints throughout each phase of production, VPI Wall Base offers superior performance properties that meet the collective needs of both designers and installers.

Products that Perform.

When you face the challenge of specialized installations and the technical demands they require, count on VPI to deliver. Our bullet-proof wall base not only offers no lead and no heavy metals, it's UV-resistant and looks better longer because of thicker, denser pigmentation. It gets the job done—period.

Full Line. Full Spectrum.

VPI Wall Base is the ultimate fusion of form and function. With our full spectrum of colors, your options are endless. Along with our full line of supporting accessories and ability to meet stringent technical specifications, we offer products that complete and integrate into any design environment.

Forward-Thinking Solutions.

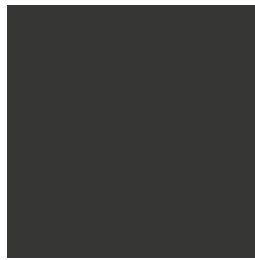
Our invention of Static Control Flooring almost 65 years ago is a testament to our innovative nature, and our commitment continues today. Whether the goal is further refinement of eco-balanced compounds, better materials, better installation accessories or more colors, we continually reinvent flooring for tomorrow and beyond. In short, our perseverance has never wavered from our original goal: Set the standards that are second-to-none.



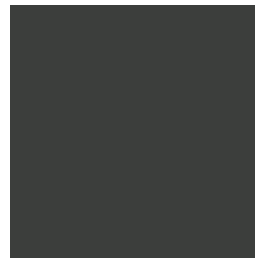
Wall Base Flooring



● JET 01



DARTMOOR SHALE 02



GRAPHITE 35



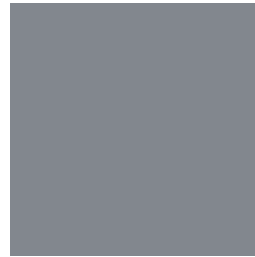
CHARCOAL 66



TUDOR GREY 86



● LONDON FOG 05



SILVER SABLE 36



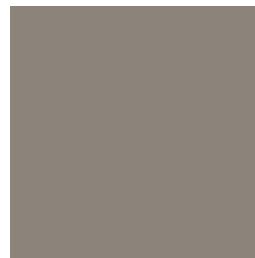
DOVE GRAY 46



● CHARCOAL SLATE 03



ALLOY 33



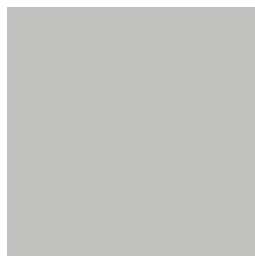
● PEWTER 04



LONDON GRAY 98



FIELD STONE 26



BUFFALO NICKEL 06



ARTIC NIGHT 29



INKWELL 21



ROYAL BLUE 08



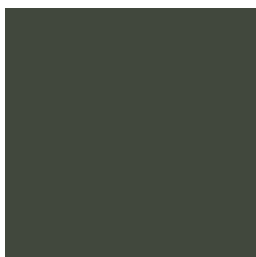
● MOROCCAN BLUE 11



AURORA 09



MEDITERRANEAN BLUE 12



PICKLE 69



STORM 13

All Colors Available in:

- TPR (Rubber) or Vinyl
- Heights of 2½", 4" or 6"
- Cove (toe) or Straight (toeless)
- 4' lengths or 96', 120' and 160' rolls
- ⅛" Gauge (TPR Rubber or Vinyl)
- .080" Gauge (Vinyl)

● **Super Match Colors** are color coordinated and available in rubber tile, rubber treads, wall base and accessories.

Wall Base Flooring



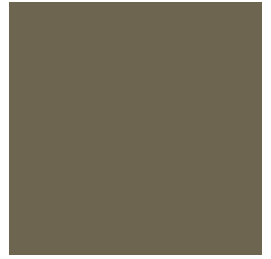
PATRIOT 56



LIGHT TEAL 17



TEAL DUSK 15



OLIVE GROVE 37



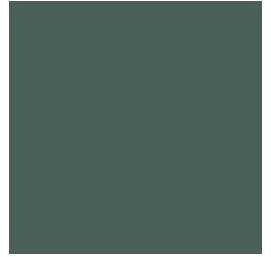
RAIN FOREST 93



CYPRESS 16



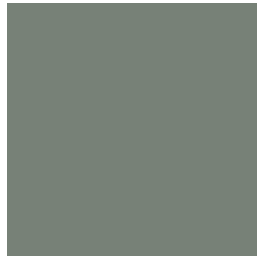
SPRING GREEN 31



MARINER GREEN 34



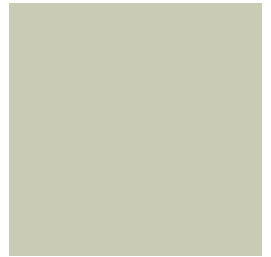
IVY 89



MINT LEAF 38



LIGHT OLIVE 92



MINT 30



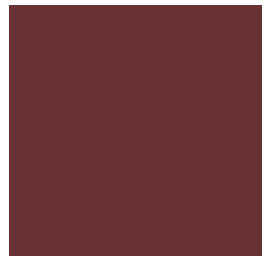
EGGPLANT 10



LAVENDER CRUSH 19



RAISIN 83



ALSATIAN BERRY 20



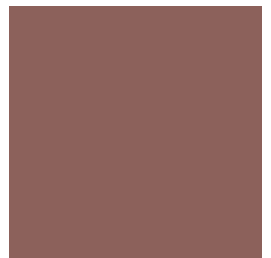
PLUMWINE 59



RUBY ROUGE 25



RED COAT 51



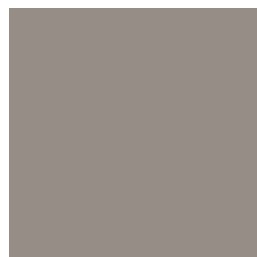
CLAYMORE 27



MANHATTAN TAUPE 22



TAUPE MIST 24



SANDSTONE 40



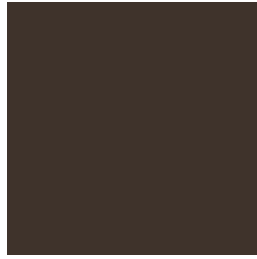
BLACK BROWN 94



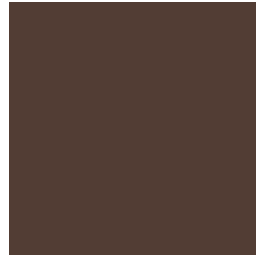
Wall Base Flooring



BURNT UMBER 54



CHOCOLATE 64



CAPPUCCINO 90



● ROASTED CHESTNUT 39



TERRACOTTA 80



CLUB CHAIR 41



NUT BROWN 57



SPICE 43



TOAST 50



TAUPE 14



CAMELBACK 70



SMOKE 63



CORDITE 42



TAN 60



SUN RAY 45



DIJON 47



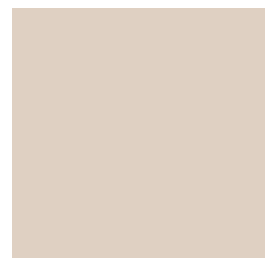
MUSTARD SEED 79



● CAFE AU LAIT 48



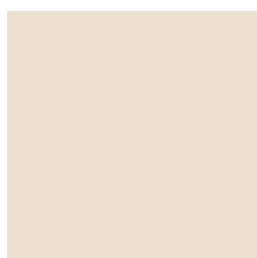
EGG SHELL 49



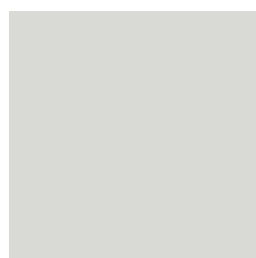
FAWN 97



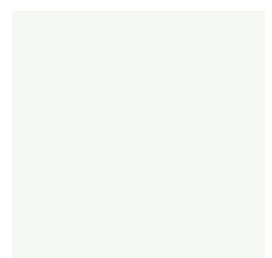
SAHARA 23



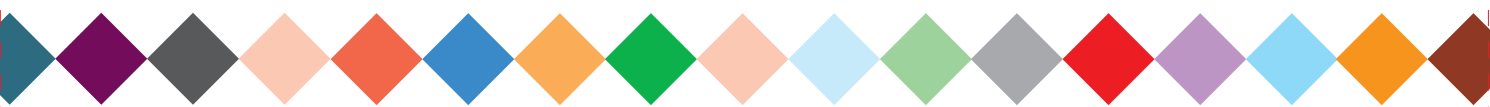
PAPYRUS 74

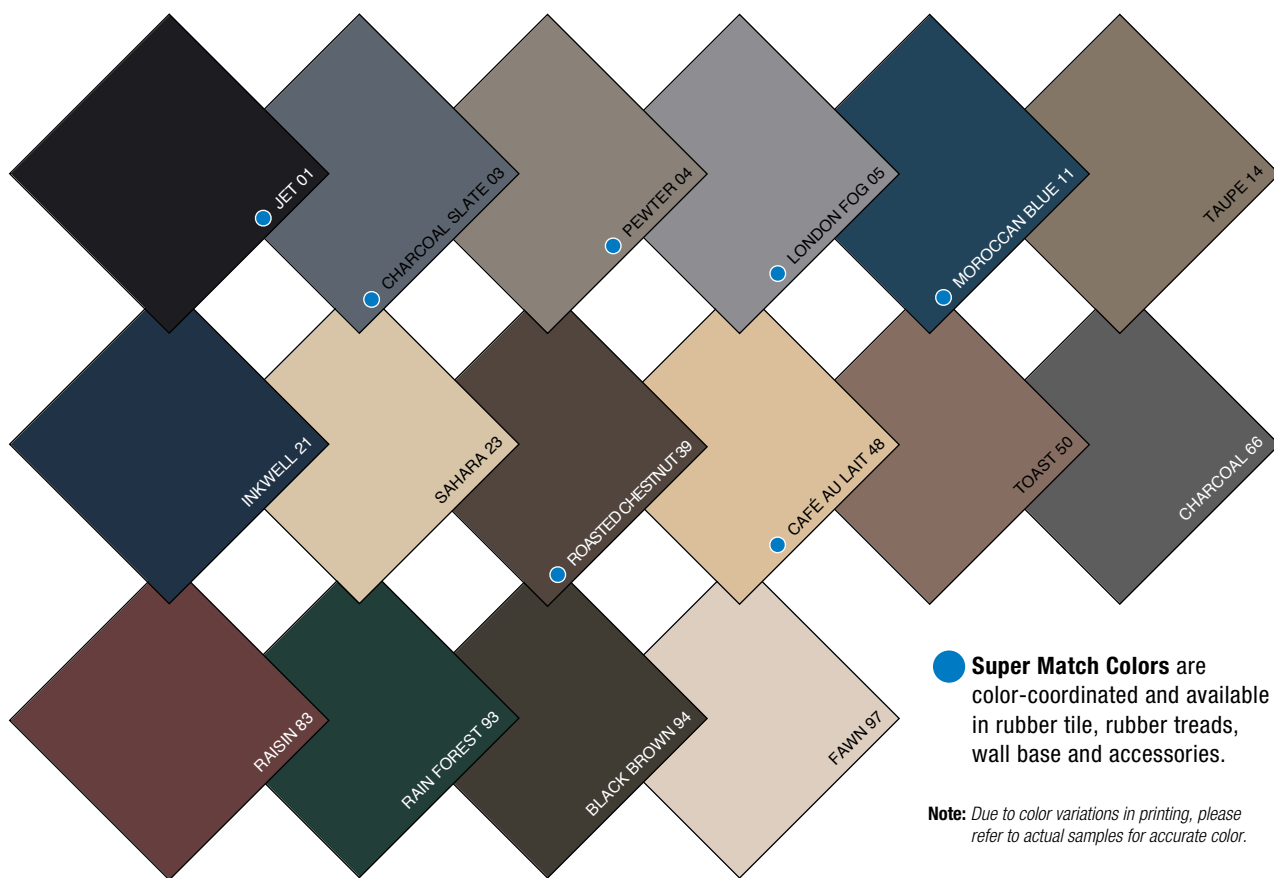


MILKWEED 32



POLARIS 67





Super Match Colors are color-coordinated and available in rubber tile, rubber treads, wall base and accessories.

Note: Due to color variations in printing, please refer to actual samples for accurate color.

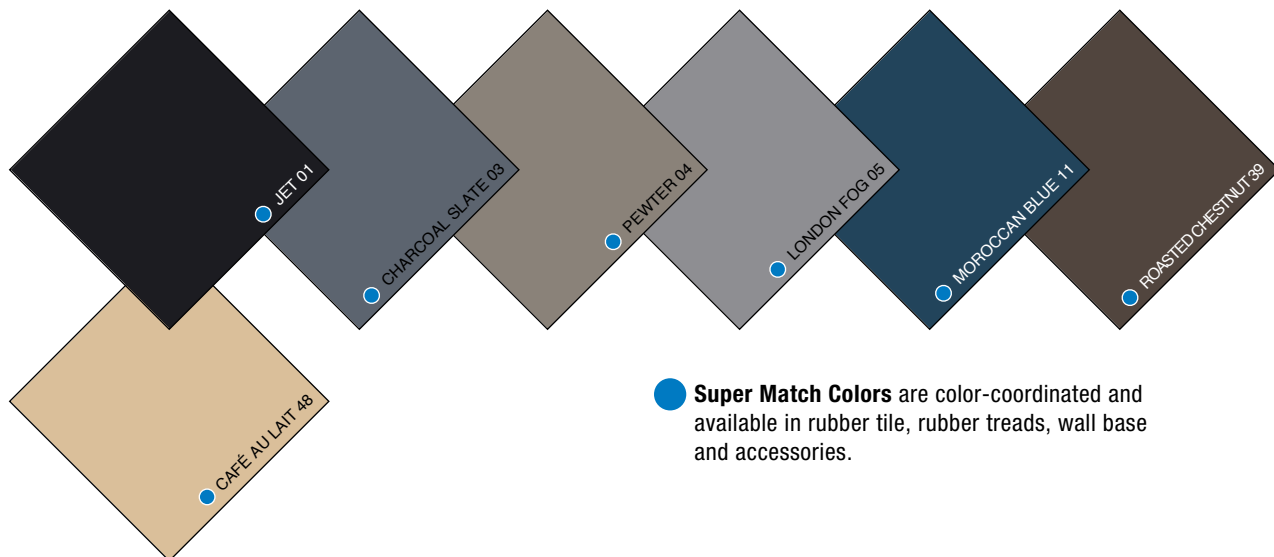
LEED CREDITS

VPI Installation Accessories contributes towards MR Credits 5.1, 5.2:
Regional materials: Manufactured in Sheboygan, WI
For more information visit us at www.vpiflooring.com.

Super Match

Color Coordinated Across Full Product Line

Don't settle for "close enough" or a color that's *almost* a match. At VPI, even though we offer a rainbow of color choices, we've also made sure that popular colors are available for the entire job—including the accessories. Choose from these seven colors to ensure a dead-on match to your floor tiles, wall base and rubber treads.



Super Match Colors are color-coordinated and available in rubber tile, rubber treads, wall base and accessories.

Installation Accessories

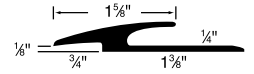


No part of your floor needs to be stronger and more rugged than the transitions. Why? Because they take nearly constant abuse. Gurney wheels. Carts. Handtrucks. Heels. While flooring tiles lay flat and wall base stands upright, the transitions take the brunt of day-to-day wear. That's why our manufacturing objective is simple: Build the toughest transition products on the market.

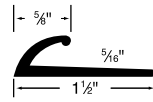
Proprietary TP Rubber formulations and the longest warranty in the industry mean you can depend on any of our transitions products for even the most rigorous application. With tight tolerances for a snug fit, they're shrink-proof, crack-proof, and won't fade—even in direct sunlight.



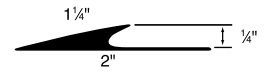
ACC01
Tile-Carpet Joiner 1/8"
20 pieces/carton, Length: 12'



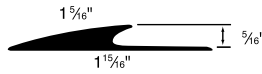
ACC12
Resilient-Carpet Joiner
20 pieces/carton, Length: 12'



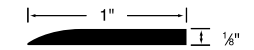
ACC13
Carpet Cove Cap
20 pieces/carton, Length 12'



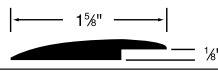
ACC02
Carpet Reducer 1/4"
20 pieces/carton, Length: 12'



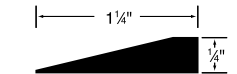
ACC03
Carpet Reducer 5/16"
20 pieces/carton, Length: 12'



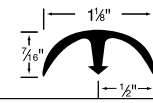
ACC09
Tile Reducer Strip 1/8"
50 pieces/carton, Length: 3'



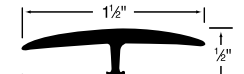
ACC14
Underslung Reducer
20 pieces/carton, Length: 12'



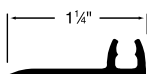
ACC15
Reducer Strip 1/4"
20 pieces/carton, Length: 12'



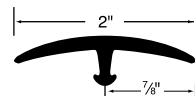
ACC04
Snap-Down Divider 1 1/8"
20 pieces/carton, Length: 12'



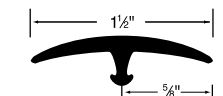
ACC05
Snap-Down Divider 1 1/2"
20 pieces/carton, Length: 12'



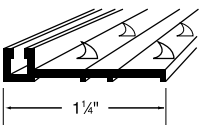
ACC07M
Pinless Metal Track (aluminum finish, no color)
20 pieces/carton, Length: 12'



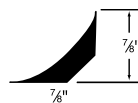
ACC17
Snap-Down Divider 2"
20 pieces/carton, Length: 12'



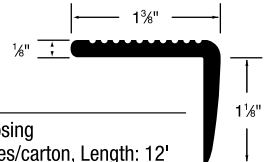
ACC16
Snap-Down Divider Low Profile 1 1/2"
20 pieces/carton, Length: 12'



ACC18M
Metal Track with Pins (aluminum finish, no color)
20 pieces/carton, Length: 12'



ACC06
Cove Stick (natural color only)
20 pieces/carton, Length: 12'



ACC20
Stair Nosing
20 pieces/carton, Length: 12'

How a quality product that's built to last is ultimately the best environmental choice.

Just How Green Is Green? VPI Goes to the Next Level.

Our up-front focus on quality means our products are durable and tough, with a very long life cycle in their intended applications. The result? A diminished need to extract new resources and expend energy in the manufacture of replacement products.

It's certainly no surprise that environmental concerns have come to the forefront of virtually every aspect of modern life. At VPI, we remain committed to this important directive, and fully understand the role we play working in partnership with you.

We also understand that environmental responsibility is a complex subject, often requiring us to consider many different perspectives.

When manufacturers tout the benefits of recycling, they often overlook the impact of the recycling process: Energy is consumed, waste is created, and additional resources are used. Granted, this process may use less energy and resources than creating new products, but an overall negative impact on the environment is often the result. **So while recycling is typically presented as an environmentally responsible practice, there's a bigger question: Isn't continued use of a high-quality product better than recycling?**

Sustainability Is Paramount

Consider a typical paper coffee cup, one that's made of recycled material and is also recyclable. Unquestionably, it offers sound environmental responsibility. But isn't a ceramic mug—one that can be used repeatedly for decades—an even better environmental choice? **Preventing waste—not simply recycling waste**—is the real solution to a healthy planet. Unlike many flooring products available today, our tile lasts decades, not just a few years. And that means replacement and recycling isn't required. Instead, we offer sustainability, a solution that makes sense from financial and environmental perspectives. Simply, our belief is that while recycling is better than throwing something away, the greenest solution is using a product that lasts and lasts.

Our Facility: Setting the Standard

- We generate almost no waste for landfills (less than 2%). All product trim and rework is reused within the product, other products, or used within other manufacturing processes.
- We don't use heavy metals in pigments or stabilizers.
- We meet all applicable guidelines of the State of Wisconsin's progressive environmental and refuse laws.
- We recycle water used in the manufacturing process in a closed-loop system.
- We use recycled packaging for our products, containing up to 100% recycled content.

Our Products: Sustainability for the Long Haul

- Durability and outstanding quality provides a long life cycle, without the need to use new products.
- No waxing requirements means no environmental impact from waxing, and no damage caused by corrosive stripping.
- Most of our adhesives have zero to very low emissions of Volatile Organic Compounds (VOCs). (Please refer to our website for specific details.)

Our Standards: More than Just a Promise

Year after year, we maintain our commitment to strict eco-compatible manufacturing, packaging and recycling programs. Unlike others, we've made sure our compounds contain no asbestos, cadmium, CFCs, lead or formaldehyde. Simply, at VPI, giving customers eco-friendly options is our way of doing business.



CA STANDARDS

CAL Green, CA Code of Regulations Title 24, Part II, 2010, Sections 4.504.4/5.504.4.6: Resilient Flooring Systems

ANSI/ASHRAE/USGBC/IES Standard 189.1-2009, Section 8.4.2.3: Floor Covering Materials

USGBC LEED CI, NC, Schools, 2009, IEQ Credit 4.3: LEM – Flooring Systems

USGBC LEED for Healthcare, 2009 (Feb 2011), IEQ Credit 4: LEM – Group 3 – Flooring

Collaborative for High Performance Schools (CHPS) rating system, 2009 Criteria EQ2.2.3: Flooring Systems

Green Guide for Healthcare, V2.2, 2007, EQ Credit 4.3: LEM – Flooring Systems



Wall Base Performance Properties

PROPERTY	VINYL – Wall Base		TPR (RUBBER) – Wall Base
TEST DATA			
ASTM F 1861-02	Conforms		Conforms
Flame Propagation (UL 992)	<2.0		<2.0
Smoke Density Test (ASTM E 662)	<450		<450
Critical Radiant Flux (ASTM E 648 or NFPA 253)	Class I (>0.45 W/cm ²)		Class I (>0.45 W/cm ²)
Flame Spread (ASTM E84)	Class II (26–75)		Class II (26–75)
CONSTRUCTION			
Composition	High grade resin, thermoplastic binders, fillers, and pigments		High grade resin, thermoplastic binders, fillers, and pigments
Gauge	1/8"	.080"	1/8"
Feet Per Carton (1 length = 4')	2 1/2" or 4" 6"	120' 96'	Lengths 120', Rolls 160' 96'
Height	2 1/2", 4", 6"		2 1/2", 4", 6"
Style (A/B)	Cove or Straight Toe		Cove or Straight Toe
Outside Corners	2 1/2", 4", 6" (30 per carton)	n/a	2 1/2", 4", 6" (30 per carton)
Environmental	No lead, no heavy metals. Wall Base qualifies for LEED Materials & Resource Credits 4.1 & 4.2: Recycled Content (32% Pre-Consumer content). Adhesive qualifies for LEED IEQ Credit 4.1: Low emitting Adhesives (0VOC).		
INSTALLATION			
Adhesive & Spread Rate	#600 Wall Base Adhesive; Covers approximately: 75 linear feet of 4" base per 30 oz. cartridge 275 linear feet of 4" base per gallon		#600 Wall Base Adhesive; Covers approximately: 75 linear feet of 4" base per 30 oz. cartridge 275 linear feet of 4" base per gallon
Trowel Size	3/32" x 3/32" triangular notch with 3/32" flats. If applying adhesive with cartridge gun, use a 2-hole nozzle for a 2 1/2", 3-hole nozzle for a 4", and a 5-hole nozzle for 6"		3/32" x 3/32" triangular notch with 3/32" flats. If applying adhesive with cartridge gun, use a 2-hole nozzle for a 2 1/2", 3-hole nozzle for a 4", and a 5-hole nozzle for 6"
WARRANTY			
One Year*			

* The use of any other adhesive will void VPI's warranty.

Wall Base Specifications

GENERAL	ENVIRONMENTAL
<p>REFERENCES</p> <p>A. ASTM F 1861-02: Wall Base – Vinyl Type TV; TPR (Rubber) Type TP</p> <p>WARRANTY</p> <p>A. Provide manufacturer's warranty under provisions of Section [01700.] [01740.]</p> <p>B. Warranty: Include one year warranty that products are free from defects in materials and workmanship.</p> <p>PRODUCTS</p> <p>ACCEPTABLE MANUFACTURERS</p> <p>A. VPI Corporation, 3123 South 9th Street, Sheboygan, WI 53081</p> <p>FLOOR COVERING MATERIALS</p> <p>A. Base: [ASTM F 1861-02] VPI Wall Base; top set coved, [2 1/2] [4] [6] inches high, [1/8] [0.080] inch thick, color [selected.] [scheduled.] (Rubber available in 1/8 inch gauge only.)</p> <p>Pricing for wall base is determined by color. Specify color.</p> <p>MANUFACTURING TOLERANCES</p> <p>A. Precision control gauge to assure smooth surface with no high edges.</p> <p>ADHESIVES</p> <p>A. Wall Base adhesive: VPI No. 600 Acrylic Copolymer Wall Base Adhesive qualifies for LEED Credit IEQ Credit 4.1: Low-Emitting Adhesives (0 VOC).</p>	<p>A. No lead.</p> <p>B. No heavy metals.</p> <p>C. Qualifies for LEED Materials & Resources Credits 4.1 & 4.2: Recycled Content (32% Pre-Consumer Content).</p> <p>D. No formaldehyde emissions detectable.</p> <p>EXAMINATION</p> <p>A. Ensure contact wall surface to 1/2 inch below top of base is clean and free from dirt, paint, oil, grease, wall covering, old adhesives, and other extraneous substances.</p> <p>B. Beginning of installation means acceptance of surfaces and conditions.</p> <p>INSTALLATION</p> <p>A. Fit top set base joints tight and vertical. Install base on solid backing; adhere tightly to wall surfaces. Miter and form internal and external corners as detailed in manufacturer's installation and maintenance instructions. (www.vpiflooring.com)</p> <p>B. Scribe and fit to door frames and other obstructions.</p> <p>PROTECTION</p> <p>A. Prohibit traffic on finished floor for 48 hours after installation.</p> <p>CLEANING</p> <p>A. Remove excess adhesive from floor, base, and wall surfaces without damage, while adhesive is still wet.</p> <p>B. Clean floor and base surfaces.</p>

LEED CREDITS

VPI Wall Base contributes towards:
 IEQ Credit 4.1 – Low-emitting Materials: VPI #600 adhesive – 0 VOC
 IEQ Credit 4.3 – Low-emitting Materials
 MR Credits 4.1, 4.2: Recycled Content: 32% pre-consumer recycled content
 MR Credits 5.1, 5.2: Regional Materials: Manufactured in Sheboygan, WI
 VPI Wall Base is California Department of Health compliant (see CA Standards)
 For more information visit us at www.vpiflooring.com.

Product Standards That Lead the Industry



Wall Base

When you want a product with a level of quality that assures your creative vision will last a lifetime—whether installed in an office, conference room, classroom or hallway—choose VPI Wall Base.

With superb flexibility, scratch and scuff resistance, stringent specifications, quality control checkpoints throughout each phase of production, and superior performance properties that meet the requirements of designers and installers, our Wall Base products meet virtually any challenge.

LEED CREDITS

VPI Wall Base contributes towards:

IEQ Credit 4.1 – Low-emitting materials: VPI #600 adhesive – 0 VOC

IEQ Credit 4.3 – Low-emitting materials

MR Credits 4.1, 4.2: Recycled content: 32% pre-consumer recycled content

MR Credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI

VPI Wall Base is California Department of Health compliant (see CA Standards)

For more information visit us at www.vpiflooring.com.

Features

No lead or heavy metals

Ribbed back design

For more secure adhesion

Porous backing

Allows quicker, better adhesion

UV resistance

Won't fade like some other products on the market

Tougher surface finishes

Looks better longer because of thicker, denser pigmentation

Quick and easy installation

With superior flexibility, our Wall Base is quick and easy to install

Matching outside corners

Unlike other brands, our outside corners are guaranteed to match every time

Micro-Squared™ “up” cuts

Minimize joint visibility

No color drift/No dye lots

Enjoy stable color consistency over time, especially important when installing preformed outside corners

Consistent height and toe dimensions

Assures premium and professional appearance

Reinforced cove

For greater durability in the toughest applications

Compliance with ASTM standards...

for flame spread (ASTM E84), smoke density and development (ASTM E662), critical radiant flux (ASTM E648), and hardness, dimensional stability and chemical resistance (ASTM F1861)

Specifics

Rubber (TPR)

1/8" Gauge

Vinyl

1/8" and .080" Gauge

Rolls or Lengths

4 lengths or 96', 120' and 160' rolls
2 1/2", 4" or 6" heights

Cove (Toe) or Straight (Toeless)



As a standard VPI design feature, the reinforced toe provides additional strength for tougher applications.



To ease installation and ensure a snug fit from top to toe, VPI Wall Base has a ribbed back forming a mechanical key for positive and lasting adhesion.

Product Standards That Lead the Industry



Installation Accessories Performance Properties

PROPERTIES	PERFORMANCE
Durometer (ASTM D 2240)	83 +/- 3 Shore A
Flame Propagation (UL 992)	< 2.0
Smoke Density Test (ASTM E 662)	< 450
Flame Spread (ASTM E 84)	Class II
Critical Radiant Flux (CRF) (ASTM E 648 or NFPA 253)	Class I (> 0.45 W/cm ²)
Chemical Resistance (ASTM F 925)	Passes
Slip Resistance (ASTM D 2047)	0.5 SCOF
CONSTRUCTION	
Composition	Thermoplastic rubber/vinyl alloy, binders, fillers and pigments
Environmental	No lead or other toxic heavy metals
Gauge	Varies; precision control to ensure fit
Linear Feet per Carton	Inquire; usually 240
Width	Varies
INSTALLATION	
Adhesive	Royal Adhesive M250*
Adhesive Application	Brush; both surfaces
Adhesive Coverage	120 SF/1Gal. or Approx. 2 Cartons/1 Gal.

* Please refer to VPI's Compatibility Chart located on our website www.vpiflooring.com. Compatibility and performance using any other adhesive cannot be guaranteed by VPI Corporation.

Features

Unlike tiles that lie flat on the sub-floor or wall base that is located off the floor, transitions sit proud as the highest point in any flooring application. They need to be built tough and VPI offers the **toughest transitions on the market.**

No lead or heavy metals

TP Rubber construction

Unlike some other vinyl transitions, VPI transitions are meant to last even in the toughest commercial environments

Zero shrinkage (when used with compatible adhesives)

Highest quality transitions on the market

Backed by the most comprehensive warranty in the industry

Multiple profiles

VPI offers many profile shapes to meet the transition requirements of a variety of carpet, tile and sub-floor formats

Color coordinated

Super-matched transitions now match several VPI tile, wall base and sheet rubber colors

UV resistance

Won't fade like some other products on the market

Quick and easy installation

With superior flexibility our transitions are easy and quick to install

Precision fit

Unlike other transitions on the market VPI transitions are designed for a tight fit, and avoid "slop" and "gapping" that can cause premature failure

Compliance to a variety of ASTM standards

Zero VOC emissions / out-gassing

Installation Accessories Specifications

(Transitions, Joiners, Reducers, Cove Cap & Cove Stick)

GENERAL

WARRANTY

- A. Warranty: Includes one-year warranty that products are free from defects in materials and workmanship.

PRODUCTS

ACCEPTABLE MANUFACTURERS

- A. VPI Corporation, 3123 South 9th Street. P.O. Box 451, Sheboygan, WI 53082-0451

MANUFACTURING TOLERANCES

- A. Precision control gauge to assure consistent surface with no high edges.

ADHESIVES

- A. Accessories adhesive: Royal Adhesive M250.

ENVIRONMENTAL

- A. No lead.
- B. No heavy metals.

MATERIAL

- A. Thermoplastic Rubber (TPR)/Vinyl Alloy to ensure durability.

TECHNICAL PERFORMANCE

- A. Hardness: ASTM D 2240 – Shore A Durometer 83 +/- 3
- B. Fire Resistance: ASTM E648/NFPA 253 – Critical Radiant Flux – Class 1
- C. Smoke Density: ASTM E 662 - <450
- D. Chemical Resistance: ASTM F 925 – Passes
- E. Slip Resistance: ASTM D 2047 – 0.5 SCOF

EXECUTION

EXAMINATION

- A. Ensure sub-floor is clean and free from dirt, paint, oil, grease, old adhesives and other extraneous substances.
- B. Beginning of installation means acceptance of surfaces and conditions.

INSTALLATION

- A. Sub-floor and Accessories shall be maintained at a temperature of at least 65F for 24 hours before installation.
- B. Cut to proper length.
- C. Follow instructions on Royal Adhesive M250 label.
- D. Avoid getting adhesive on visible surfaces.
- E. Roll accessories after installation with a hand roller to ensure good bonding.

PROTECTION

- A. Prohibit heavy traffic for 24 hours after installation.

CLEANING

- A. Clean with mild detergent and water or Isopropanol.
- B. Do not use solvents to clean transitions.

LEED CREDITS

VPI Installation Accessories contributes towards MR credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI
For more information visit us at www.vpiflooring.com.

Product Standards That Lead the Industry





For more information visit us at www.vpiflooring.com
Contact us at 800-874-4240 or email floor@vpicorp.com

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