WALL BASE
AND INSTALLATION ACCESSORIES

When you only want the best, we’ll be there.

VPI Wall Base is simply the best wall base on the market. Available in vinyl or TPR (Rubber), it offers the kind of agility you need to bring your unique interior designs to life. Why is VPI Wall Base the right choice?

• It provides the muscle to tackle even the most daunting applications anywhere.
• It offers a level of endurance that assures your creative vision will last a lifetime whether installed in an office, conference room, classroom, or hallway.
• It’s easy to install and extremely flexible.
• It offers superior scratch and scuff-resistance.
• It meets tough specifications that exceed industry norms.

With quality control checkpoints throughout each phase of production, VPI Wall Base offers superior performance properties that meet the collective needs of both designers and installers.

Products that Perform.

When you face the challenge of specialized installations and the technical demands they require, count on VPI to deliver. Our bullet-proof wall base not only offers no lead and no heavy metals, it’s UV-resistant and looks better longer because of thicker, denser pigmentation. It gets the job done—period.

Full Line. Full Spectrum.

VPI Wall Base is the ultimate fusion of form and function. With our full spectrum of colors, your options are endless. Along with our full line of supporting accessories and ability to meet stringent technical specifications, we offer products that complete and integrate into any design environment.

Forward-Thinking Solutions.

Our invention of Static Control Flooring almost 65 years ago is a testament to our innovative nature, and our commitment continues today. Whether the goal is further refinement of eco-balanced compounds, better materials, better installation accessories or more colors, we continually reinvent flooring for tomorrow and beyond. In short, our perseverance has never wavered from our original goal: Set the standards that are second-to-none.
Wall Base Flooring

All Colors Available in:

- TPR (Rubber) or Vinyl
- Heights of 2½”, 4” or 6”
- Cove (toe) or Straight (toeless)
- 4’ lengths or 96’, 120’ and 160’ rolls
- ¼” Gauge (TPR Rubber or Vinyl)
- .080” Gauge (Vinyl)

Super Match Colors are color coordinated and available in rubber tile, rubber treads, wall base and accessories.
Super Match

Don’t settle for “close enough” or a color that’s almost a match. At VPI, even though we offer a rainbow of color choices, we’ve also made sure that popular colors are available for the entire job—including the accessories. Choose from these seven colors to ensure a dead-on match to your floor tiles, wall base and rubber treads.

Super Match Colors are color-coordinated and available in rubber tile, rubber treads, wall base and accessories.

Note: Due to color variations in printing, please refer to actual samples for accurate color.

LEED CREDITS

VPI Installation Accessories contributes towards MR Credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI
For more information visit us at www.vpiflooring.com.

Super Match Colors are color-coordinated and available in rubber tile, rubber treads, wall base and accessories.
Installation Accessories

No part of your floor needs to be stronger and more rugged than the transitions. Why? Because they take nearly constant abuse. Gurney wheels. Carts. Handtrucks. Heels. While flooring tiles lay flat and wall base stands upright, the transitions take the brunt of day-to-day wear. That’s why our manufacturing objective is simple: Build the toughest transition products on the market.

Proprietary TP Rubber formulations and the longest warranty in the industry mean you can depend on any of our transitions products for even the most rigorous application. With tight tolerances for a snug fit, they’re shrink-proof, crack-proof, and won’t fade—even in direct sunlight.

**ACC01**
- Tile-Carpet Joiner 3/8''
- 20 pieces/carton, Length: 12'

**ACC02**
- Carpet Reducer 3/8''
- 20 pieces/carton, Length: 12'

**ACC03**
- Carpet Cove Cap
- 20 pieces/carton, Length 12'

**ACC04**
- Snap-Down Divider 1 1/4''
- 20 pieces/carton, Length: 12'

**ACC05**
- Snap-Down Divider 1/2''
- 20 pieces/carton, Length: 12'

**ACC06**
- Cove Stick (natural color only)
- 20 pieces/carton, Length: 12'

**ACC07M**
- Pinless Metal Track (aluminum finish, no color)
- 20 pieces/carton, Length: 12'

**ACC09**
- Tile Reducer Strip 3/8''
- 50 pieces/carton, Length: 3'

**ACC12**
- Resilient-Carpet Joiner
- 20 pieces/carton, Length: 12'

**ACC13**
- Underlayment Reducer
- 20 pieces/carton, Length: 12'

**ACC14**
- Reducer Strip 3/8''
- 20 pieces/carton, Length: 12'

**ACC15**
- Underlayment Reducer
- 20 pieces/carton, Length: 12'

**ACC16**
- Snap-Down Divider Low Profile 1 1/2''
- 20 pieces/carton, Length: 12'

**ACC17**
- Snap-Down Divider 2''
- 20 pieces/carton, Length: 12'

**ACC18M**
- Metal Track with Pins (aluminum finish, no color)
- 20 pieces/carton, Length: 12'

**ACC20**
- Stair Nosing
- 20 pieces/carton, Length: 12'
Seeing Green

How a quality product that’s built to last is ultimately the best environmental choice.

Just How Green Is Green?
VPI Goes to the Next Level.

Our up-front focus on quality means our products are durable and tough, with a very long life cycle in their intended applications. The result? A diminished need to extract new resources and expend energy in the manufacture of replacement products.

It’s certainly no surprise that environmental concerns have come to the forefront of virtually every aspect of modern life. At VPI, we remain committed to this important directive, and fully understand the role we play working in partnership with you.

We also understand that environmental responsibility is a complex subject, often requiring us to consider many different perspectives.

When manufacturers tout the benefits of recycling, they often overlook the impact of the recycling process: Energy is consumed, waste is created, and additional resources are used. Granted, this process may use less energy and resources than creating new products, but an overall negative impact on the environment is often the result. So while recycling is typically presented as an environmentally responsible practice, there’s a bigger question: Isn’t continued use of a high-quality product better than recycling?

Sustainability Is Paramount

Consider a typical paper coffee cup, one that’s made of recycled material and is also recyclable. Unquestionably, it offers sound environmental responsibility. But isn’t a ceramic mug—one that can be used repeatedly for decades—an even better environmental choice? Preventing waste—not simply recycling waste—is the real solution to a healthy planet. Unlike many flooring products available today, our tile lasts decades, not just a few years. And that means replacement and recycling isn’t required. Instead, we offer sustainability, a solution that makes sense from financial and environmental perspectives. Simply, our belief is that while recycling is better than throwing something away, the greenest solution is using a product that lasts and lasts.

Our Facility: Setting the Standard

• We generate almost no waste for landfills (less than 2%). All product trim and rework is reused within the product, other products, or used within other manufacturing processes.
• We don’t use heavy metals in pigments or stabilizers.
• We meet all applicable guidelines of the State of Wisconsin’s progressive environmental and refuse laws.
• We recycle water used in the manufacturing process in a closed-loop system.
• We use recycled packaging for our products, containing up to 100% recycled content.

Our Products: Sustainability for the Long Haul

• Durability and outstanding quality provides a long life cycle, without the need to use new products.
• No waxing requirements means no environmental impact from waxing, and no damage caused by corrosive stripping.
• Most of our adhesives have zero to very low emissions of Volatile Organic Compounds (VOCs). (Please refer to our website for specific details.)

Our Standards: More than Just a Promise

Year after year, we maintain our commitment to strict eco-compatible manufacturing, packaging and recycling programs. Unlike others, we’ve made sure our compounds contain no asbestos, cadmium, CFCs, lead or formaldehyde. Simply, at VPI, giving customers eco-friendly options is our way of doing business.

CA STANDARDS

CAL Green, CA Code of Regulations Title 24, Part II, 2010, Sections 4.504.4/5.504.4.6: Resilient Flooring Systems
ANSI/ASHRAE/USGBC/IES Standard 189.1-2009, Section 8.4.2.3: Floor Covering Materials
USGBC LEED Ct, NC, Schools, 2009, IEQ Credit 4.3: LEM – Flooring Systems
USGBC LEED for Healthcare, 2009 (Feb 2011), IEQ Credit 4: LEM – Group 3 – Flooring
Collaborative for High Performance Schools (CHPS) rating system, 2009 Criteria EQ2.2.3: Flooring Systems
## Wall Base Performance Properties

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VINYL – Wall Base</th>
<th>TPR (RUBBER) – Wall Base</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEST DATA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ASTM F 1861-02</td>
<td>Conforms</td>
<td>Conforms</td>
</tr>
<tr>
<td>Flame Propagation (UL 992)</td>
<td>&lt;2.0</td>
<td>&lt;2.0</td>
</tr>
<tr>
<td>Smoke Density Test (ASTM E 662)</td>
<td>&lt;450</td>
<td>&lt;450</td>
</tr>
<tr>
<td>Critical Radiant Flux (ASTM E 648 or NFPA 253)</td>
<td>Class I (&gt;0.45 W/cm²)</td>
<td>Class I (&gt;0.45 W/cm²)</td>
</tr>
<tr>
<td>Flame Spread (ASTM E84)</td>
<td>Class II (26–75)</td>
<td>Class II (26–75)</td>
</tr>
</tbody>
</table>

## CONSTRUCTION

<table>
<thead>
<tr>
<th>Gauge</th>
<th>Composition</th>
<th>Feet Per Carton</th>
<th>Height</th>
<th>Style (A/B)</th>
<th>Outside Corners</th>
<th>Environmental</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/8&quot;</td>
<td>High grade resin, thermoplastic binders, fillers, and pigments</td>
<td>120’ 96’</td>
<td>2½”, 4”, 6”</td>
<td>Cove or Straight Toe</td>
<td>2½”, 4”, 6” (90 per carton)</td>
<td>No lead, no heavy metals. Wall Base qualifies for LEED Materials &amp; Resource Credits 4.1 &amp; 4.2: Recycled Content (32% Pre-Consumer content). Adhesive qualifies for LEED IEQ Credit 4.1: Low emitting Adhesives (0VOC).</td>
</tr>
</tbody>
</table>

## INSTALLATION

### Adhesive & Spread Rate

- **#600 Wall Base Adhesive; Covers approximately:**
  - 75 linear feet of 4” base per 30 oz. cartridge
  - 275 linear feet of 4” base per gallon

### Trowel Size

- **1/8” x 1/8” triangular notch with 1/8” flats.**
- If applying adhesive with cartridge gun, use a 2-hole nozzle for a 2½”, 3-hole nozzle for a 4”, and a 5-hole nozzle for 6”

### WARRANTY

- One Year*

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* The use of any other adhesive will void VPI’s warranty.

## Wall Base Specifications

### GENERAL

- **REFERENCES**
  - ASTM F 1861-02: Wall Base – Vinyl Type TV; TPR (Rubber) Type TP

- **WARRANTY**
  - A. Provide manufacturer’s warranty under provisions of Section 01700. [01740.]
  - B. Warranty: Include one year warranty that products are free from defects in materials and workmanship.

### PRODUCTS

- **ACCEPTABLE MANUFACTURERS**
  - A. VPI Corporation, 3123 South 9th Street, Sheboygan, WI 53081

- **FLOOR COVERING MATERIALS**
  - A. Base: [ASTM F 1861-02] VPI Wall Base; top set coved, (2½) [4] [6] inches high, [½] [0.080] inch thick, color [selected.] [scheduled.] [Rubber available in 1/8 inch gauge only.]

  **Pricing for wall base is determined by color. Specify color.**

- **MANUFACTURING TOLERANCES**
  - A. Precision control gauge to assure smooth surface with no high edges.

- **ADHESIVES**
  - A. Wall Base adhesive: VPI No. 600 Acrylic Copolymer Wall Base Adhesive qualifies for LEED Credit IEQ Credit 4.1: Low-Emitting Adhesives (0 VOC).

### ENVIRONMENTAL

- A. No lead.
- B. No heavy metals.
- C. Qualifies for LEED Materials & Resources Credits 4.1 & 4.2: Recycled Content (32% Pre-Consumer content).
- D. No formaldehyde emissions detectable.

### EXAMINATION

- A. Fit top set base joints tight and vertical. Install base on solid backing; adhere tightly to wall surfaces. Miter and form internal and external corners as detailed in manufacturer’s installation and maintenance instructions. (www.vpiflooring.com)
- B. Scribe and fit to door frames and other obstructions.

### INSTALLATION

- A. Prohibit traffic on finished floor for 48 hours after installation.

### CLEANING

- A. Remove excess adhesive from floor, base, and wall surfaces without damage, while adhesive is still wet.
- B. Clean floor and base surfaces.

### LEED CREDITS

VPI Wall Base contributes towards:
- IEQ Credit 4.1 – Low-emitting Materials: VPI #600 adhesive – 0 VOC
- IEQ Credit 4.3 – Low-emitting Materials
- MR Credits 4.1, 4.2: Recycled Content: 32% pre-consumer recycled content
- MR Credits 5.1, 5.2: Regional Materials: Manufactured in Sheboygan, WI
- VPI Wall Base is California Department of Health compliant (see CA Standards)

For more information visit us at www.vpiflooring.com.

### Product Standards That Lead the Industry

- Made in the USA
- LEAD
- TOXIC HEAVY METALS
- UV RESISTANT
- Serving the Flooring Industry for over 65 years
Wall Base

When you want a product with a level of quality that assures your creative vision will last a lifetime—whether installed in an office, conference room, classroom or hallway—choose VPI Wall Base.

With superb flexibility, scratch and scuff resistance, stringent specifications, quality control checkpoints throughout each phase of production, and superior performance properties that meet the requirements of designers and installers, our Wall Base products meet virtually any challenge.

**LEED CREDITS**

VPI Wall Base contributes towards:
- IEQ Credit 4.1 – Low-emitting materials: VPI #600 adhesive – 0 VOC
- IEQ Credit 4.3 – Low-emitting materials
- MR Credits 4.1, 4.2: Recycled content: 32% pre-consumer recycled content
- MR Credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI
- VPI Wall Base is California Department of Health compliant (see CA Standards)

For more information visit us at www.vpiflooring.com.

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**Features**

- **No lead or heavy metals**
  For more secure adhesion

- **Ribbed back design**
  For more secure adhesion

- **Porous backing**
  Allows quicker, better adhesion

- **UV resistance**
  Won’t fade like some other products on the market

- **Tougher surface finishes**
  Looks better longer because of thicker, denser pigmentation

- **Quick and easy installation**
  With superior flexibility, our Wall Base is quick and easy to install

- **Matching outside corners**
  Unlike other brands, our outside corners are guaranteed to match every time

- **Micro-Squared™ “up” cuts**
  Minimize joint visibility

- **No color drift/No dye lots**
  Enjoy stable color consistency over time, especially important when installing preformed outside corners

- **Consistent height and toe dimensions**
  Assures premium and professional appearance

- **Reinforced cove**
  For greater durability in the toughest applications

- **Compliance with ASTM standards...**
  for flame spread (ASTM E84), smoke density and development (ASTM E662), critical radiant flux (ASTM E648), and hardness, dimensional stability and chemical resistance (ASTM F1861)

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**Specifics**

- **Rubber (TPR)**
  ⅛” Gauge

- **Vinyl**
  ⅛” and .080” Gauge

- **Rolls or Lengths**
  4 lengths or 96’, 120’ and 160’ rolls
  2½”, 4” or 6” heights

- **Cove (Toe) or Straight (Toeless)**

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**Product Standards That Lead the Industry**

- **MADE IN THE USA**
- **NO LEAD**
- **TOXIC FREE METALS**
- **UV RESISTANT**
- **Serving the Flooring Industry for over 65 YEARS**
Features

Unlike tiles that lie flat on the sub-floor or wall base that is located off the floor, transitions sit proud as the highest point in any flooring application. They need to be built tough and VPI offers the toughest transitions on the market.

No lead or heavy metals

TP Rubber construction

Unlike some other vinyl transitions, VPI transitions are meant to last even in the toughest commercial environments

Zero shrinkage (when used with compatible adhesives)

Highest quality transitions on the market

Backed by the most comprehensive warranty in the industry

Multiple profiles

VPI offers many profile shapes to meet the transition requirements of a variety of carpet, tile and sub-floor formats

Color coordinated

Super-matched transitions now match several VPI tile, wall base and sheet rubber colors

UV resistance

Won’t fade like some other products on the market

Quick and easy installation

With superior flexibility our transitions are easy and quick to install

Precision fit

Unlike other transitions on the market VPI transitions are designed for a tight fit, and avoid “slop” and “gapping” that can cause premature failure

Compliance to a variety of ASTM standards

Zero VOC emissions / out-gassing

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Properties and Specs

### Installation Accessories Performance Properties

<table>
<thead>
<tr>
<th>Properties</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Durometer (ASTM D 2240)</td>
<td>83 +/- 3 Shore A</td>
</tr>
<tr>
<td>Flame Propagation (UL 992)</td>
<td>&lt; 2.0</td>
</tr>
<tr>
<td>Smoke Density Test (ASTM E 662)</td>
<td>&lt; 450</td>
</tr>
<tr>
<td>Flame Spread (ASTM E 84)</td>
<td>Class II</td>
</tr>
<tr>
<td>Critical Radiant Flux (CRF) (ASTM E 648 or NFPA 253)</td>
<td>Class I (&gt; 0.45 W/cm²)</td>
</tr>
<tr>
<td>Chemical Resistance (ASTM F 925)</td>
<td>Passes</td>
</tr>
<tr>
<td>Slip Resistance (ASTM D 2047)</td>
<td>0.5 SCOF</td>
</tr>
</tbody>
</table>

### Installation Accessories Specifications

#### General

**Warranty**
- A. Warranty: Includes one-year warranty that products are free from defects in materials and workmanship.

**Products**

**Acceptable Manufacturers**
- A. VPI Corporation, 3123 South 9th Street. P.O. Box 451, Sheboygan, WI 53082-0451

**Manufacturing Tolerances**
- A. Precision control gauge to assure consistent surface with no high edges.

**Adhesives**
- A. Accessories adhesive: Royal Adhesive M250.

**Environmental**
- A. No lead.
- B. No heavy metals.

**Material**
- A. Thermoplastic Rubber (TPR)/Vinyl Alloy to ensure durability.

**Technical Performance**
- A. Hardness: ASTM D 2240 – Shore A Durometer 83 +/- 3
- B. Fire Resistance: ASTM E648/NFPA 253 – Critical Radiant Flux – Class 1
- C. Smoke Density: ASTM E 662 - <450
- D. Chemical Resistance: ASTM F 925 - Passes
- E. Slip Resistance: ASTM D 2047 – 0.5 SCOF

### CONSTRUCTION

<table>
<thead>
<tr>
<th>Composition</th>
<th>Thermoplastic rubber/vinyl alloy, binders, fillers and pigments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental</td>
<td>No lead or other toxic heavy metals</td>
</tr>
<tr>
<td>Gauge</td>
<td>Varies; precision control to ensure fit</td>
</tr>
<tr>
<td>Linear Feet per Carton</td>
<td>Inquire; usually 240</td>
</tr>
<tr>
<td>Width</td>
<td>Varies</td>
</tr>
</tbody>
</table>

### INSTALLATION

<table>
<thead>
<tr>
<th>Adhesive</th>
<th>Royal Adhesive M250*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adhesive Application</td>
<td>Brush; both surfaces</td>
</tr>
<tr>
<td>Adhesive Coverage</td>
<td>120 SF/1Gal. or Approx. 2 Cartons/1 Gal.</td>
</tr>
</tbody>
</table>

* Please refer to VPI’s Compatibility Chart located on our website www.vpiflooring.com. Compatibility and performance using any other adhesive cannot be guaranteed by VPI Corporation.

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**Installation Accessories**

VPI Installation Accessories contributes towards MR credits 5.1, 5.2: Regional materials: Manufactured in Sheboygan, WI

For more information visit us at www.vpiflooring.com.

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**LEED Credits**

**Product Standards That Lead the Industry**

[LEED logo]

[Lead-free logo]

[UV resistant logo]

[Made in the USA logo]

Serving the Flooring Industry for over 65 Years