



Specifications LANDING TILE

VPI Corporation
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ACCEPTABLE MANUFACTURERS

1. VPI Corporation 3123 South 9th Street, P.O. Box 451, Sheboygan, WI 53082-0451.

FLOOR COVERING SPECIFICATIONS

Solid Vinyl Resilient Floor Tile meets ASTM1700 standards.

1. Square edge or pre-grooved tile 12"x 12" tiles & 18"x 18" tile.
2. Thickness 1/8" – 0.125 (3mm).

MANUFACTURING SPECIFICATIONS

1. See all ASTM specifications per VPI web site: www.vpiflooring.com.
2. Meets VPI specific VOC, wear through, durability and other performance standards without exception or deviation.

ADHESIVES SPECIFICATIONS

1. VPI # 503 one-part semi-pressure sensitive acrylic adhesive.
2. VPI # 520 one-part pressure sensitive acrylic adhesive.
3. VPI # 100 two-part epoxy adhesive.
4. Use specified trowel and roller per VPI Installation and Maintenance instructions.

PRE-INSTALLATION SPECIFICATIONS

1. See VPI Landing Tile Installation and Maintenance instructions for substrate requirements, conditions

INSTALLATION SPECIFICATIONS

1. See VPI Landing Tile Installation and Maintenance instructions for all requirements.

INITIAL MAINTENANCE SPECIFICATIONS

1. See VPI Landing Tile Installation and Maintenance instructions for all requirements.
2. Initial maintenance is required for proper aesthetics and performance.

POST INSTALLATION SPECIFICATIONS

1. VPI 503 1 part pressure sensitive adhesive requires 48 hours to dry before foot traffic and initial maintenance.
2. VPI 520 1 part pressure sensitive adhesive requires 48 hours to dry before foot traffic and initial maintenance.
3. VPI 100 2 epoxy requires 48 hours to dry before foot traffic and initial maintenance.

WARRANTY INFORMATION

1. 25 year wear-through warranty.
2. 75 year warranty free from defects in workmanship and materials.

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